

Oversized Solenoid Regulator Valve



Part No.

36948-22

NOTE: Fits early-style, '95-earlier, three-spool valve version.

Tool Kit



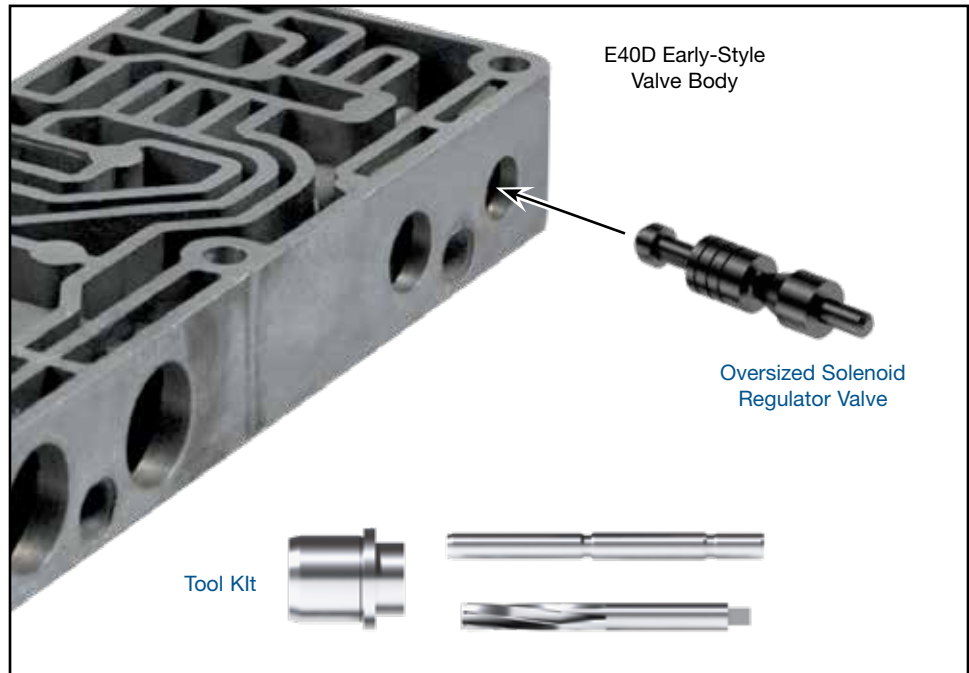
Part No.

F-36948-TL22

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford E40D



1. Disassembly

- Remove OE valve spring retainer and spring and save both for reuse.
- Remove OE valve and discard.

2. Bore Reaming

Ream solenoid regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-36948-TL22** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax solenoid regulator valve.
- Reinstall OE spring over Sonnax valve stem.
- Reinstall OE valve spring retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

