

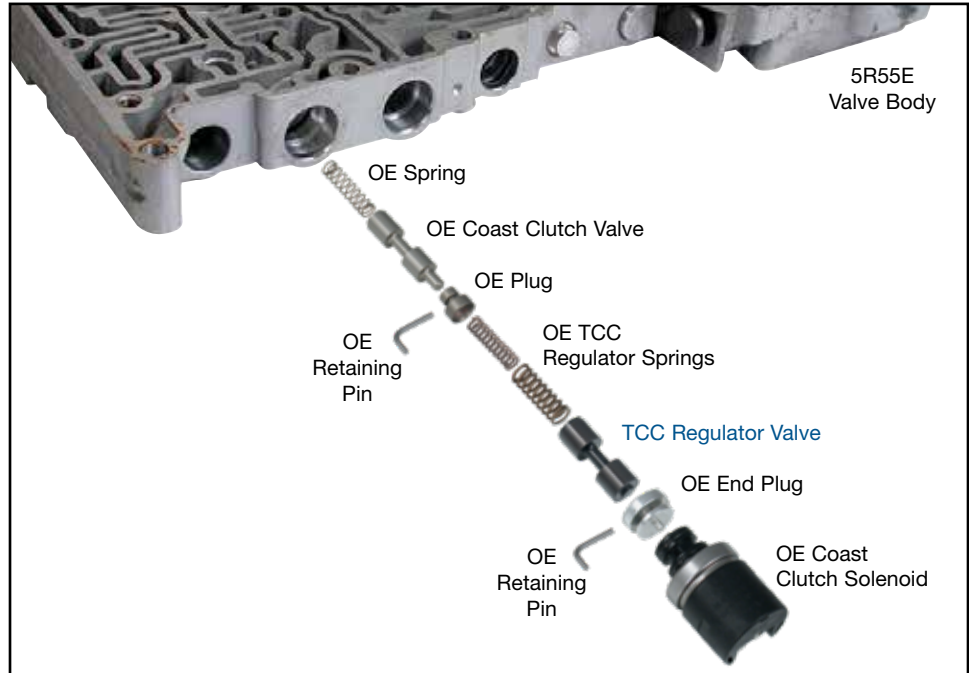
TCC Regulator Valve

Part No.

37947-38

NOTE: OE size.

Ford 4R44E, 4R55E, 5R44E, 5R55E



1. Disassembly

- a. Remove OE valve bore lineup.
- b. Discard OE valve, saving all other OE parts for reuse.

2. Installation & Assembly

- a. Reinstall two OE springs into Sonnax valve spring pocket.
- b. Install OE springs and Sonnax valve assembly into the bore lineup as shown above.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

