

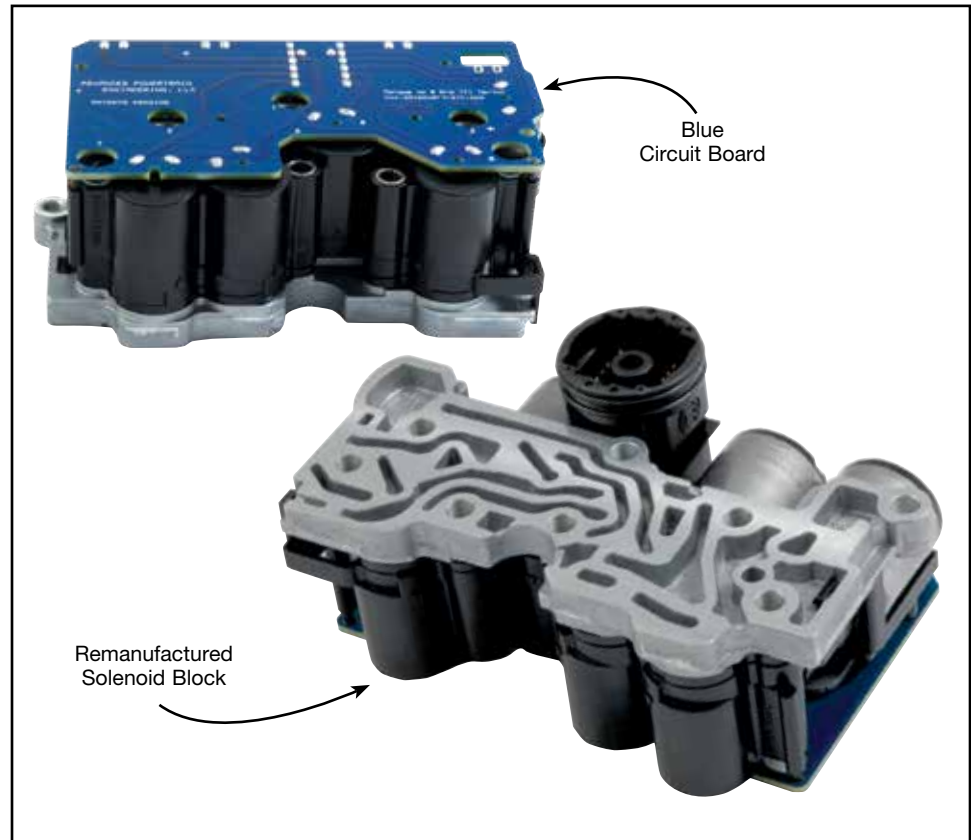
## Remanufactured Solenoid Blocks

**Part No.**  
**56954K**

**NOTE:** Fits '02-'03. If supplying a core for your solenoid, please order 56954K-RRP. If no core available, please order 56954K-C.

Patent Pending.

## Ford 5R55S, 5R55W



**Caution:** This transmission unit must be at operating temperature prior to inspecting fluid level. Improper or under-filled fluid levels can lead to solenoid malfunction or cause operational problems.

1. Install new module and hand tighten bolts (T30 Torx bit).
2. Tighten torque bolts in the sequence shown (**Figure 1**) to 8 N-m (71 in-lb). Torque sequence is printed on PC board.

### Did you know?

*We will buy your old solenoid cores!*  
Visit [www.sonnax.com](http://www.sonnax.com) or call 800-843-2600, ext. 379, for more information.

