

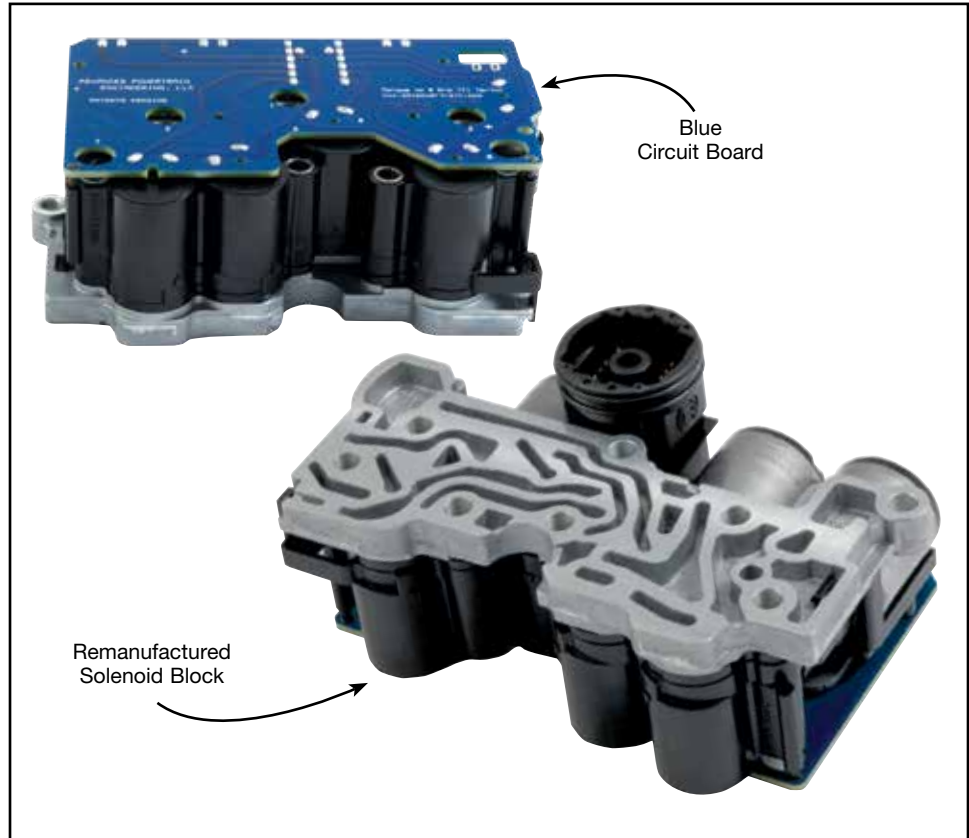
Ford 5R55N

Remanufactured Solenoid Block

Part No.
56954N

NOTE: Fits '99-later. If supplying a core for your solenoid, please order 56954N-RRP. If no core available, please order 56954N-C.

Patent Pending.



Caution: This transmission unit must be at operating temperature prior to inspecting fluid level. Improper or under-filled fluid levels can lead to solenoid malfunction or cause operational problems.

1. Install new module and hand tighten bolts (T30 Torx bit).
2. Tighten torque bolts in the sequence shown (**Figure 1**) to 8 N-m (71 in-lb). Torque sequence is printed on PC board.

Did you know?

We will buy your old solenoid cores!
Visit www.sonnax.com or call 800-843-2600, ext. 379, for more information.

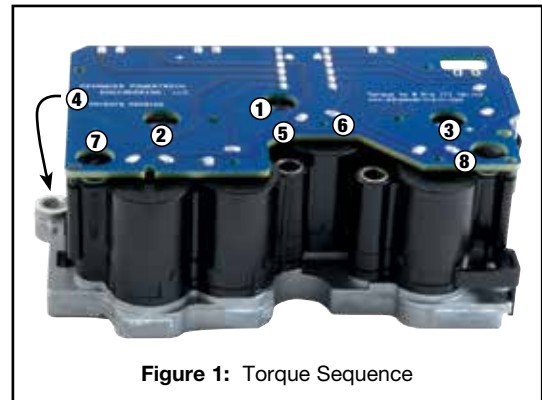


Figure 1: Torque Sequence