

Outer Pressure Regulator Sleeve

Part No.
68942-06



NOTE: Fits bores containing OE pressure regulator valve with .512" dia. spool only (main illustration).

Tool Kit

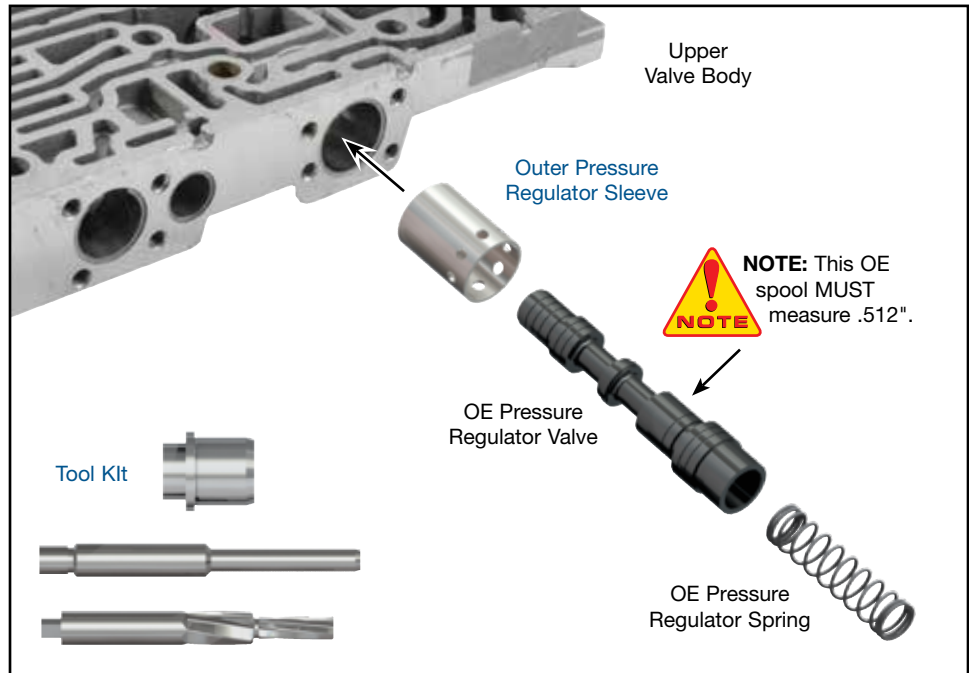
Part No.
F-68942-TL6



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Mercedes 722.6



1. Disassembly

Remove OE pressure regulator retainer plate, spring and valve; set aside for reuse.

2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-68942-TL6** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure valve bore and body are clean and clear of debris.
- Install Sonnax sleeve until it is flush with outer bore surface.
- Reinstall OE pressure regulator valve.
- Reinstall OE spring and secure with OE retainer plate.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

