

## Spiral Retaining Ring Kit

**Part No.**  
**76554RK**

- Spiral Retaining Rings (3)
- Locking Rings (3)

### Ford AOD, AODE, 4R70E, 4R70W, 4R75E, 4R75W

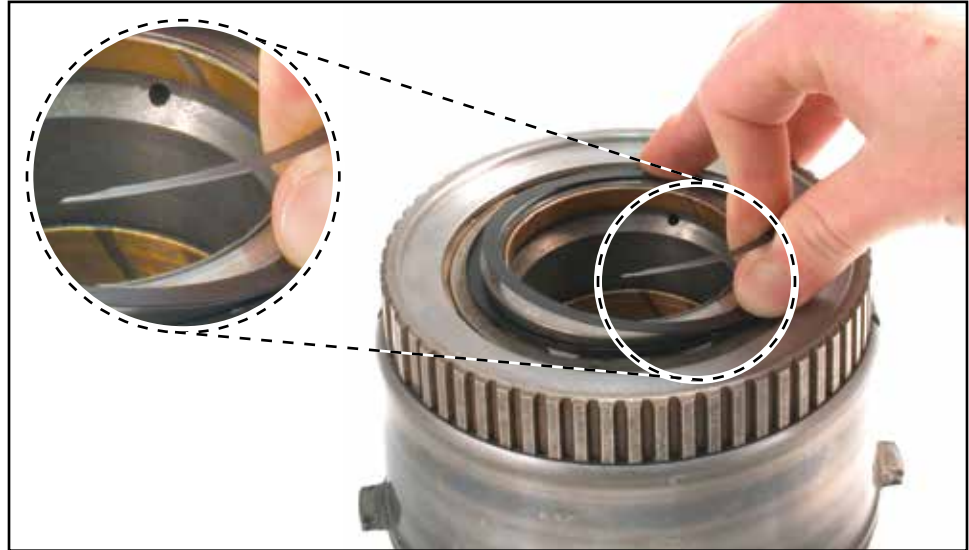


Figure 1

#### 1. Disassembly

Remove and discard OE snap ring from intermediate roller clutch or mechanical diode assembly.

#### 2. Installation & Assembly

- Install Sonnax locking ring, cup side facing up (Figure 1).
- Walk spiral ring into retaining groove (main picture). The locking ring may need to be moved for correct spiral ring positioning (Figure 1).
- Ensure spiral ring is fully seated in groove all the way around assembly.
- Stake locking ring in six equally-spaced places around the outside (Figure 2).

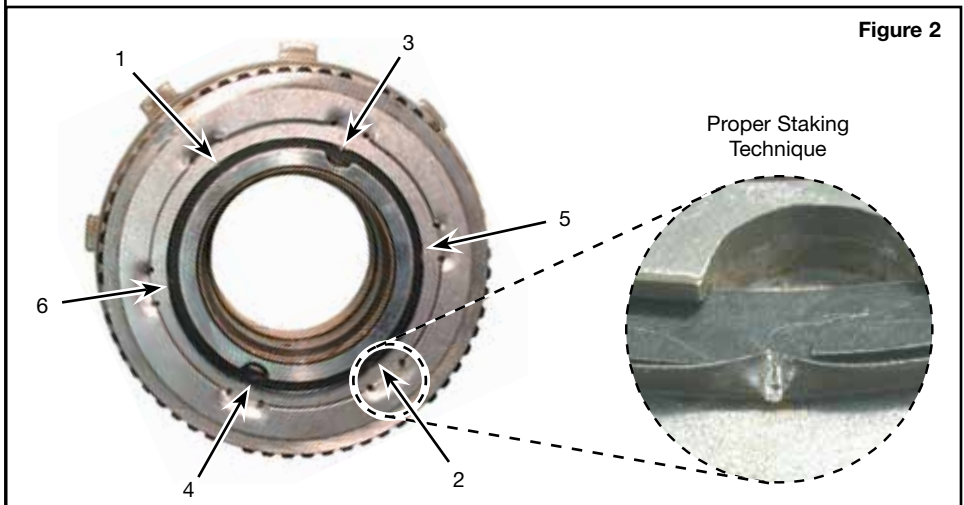


Figure 2