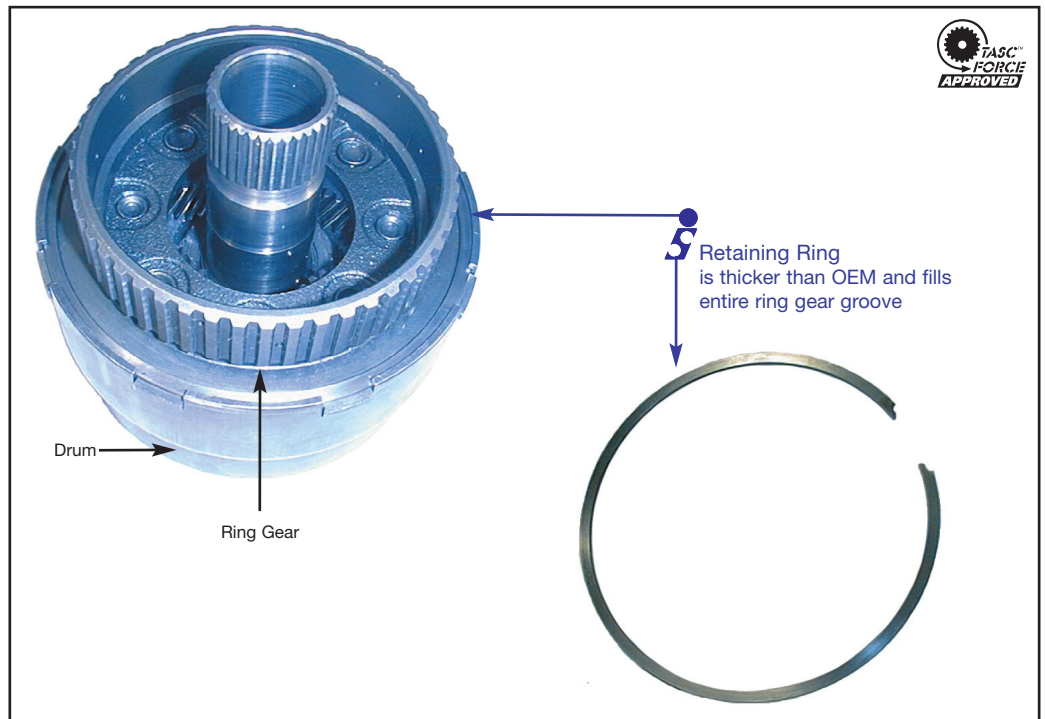


Ring Gear Retaining Ring

96730-RR

1 Retaining Ring



Instructions

1. Remove the front/reverse planetary assembly from the transmission.
2. Remove the retaining ring from the rear ring gear and discard.
3. For severely worn assemblies, install the Sonnax retaining ring.
4. Return the front/reverse planetary assembly to the transmission.
5. In some instances material may have to be removed from the planetary lug surface area to ensure the retaining ring will fit securely in the groove. If this is the case, chuck the planet assembly in a lathe and remove .010" from the lug surface area before installing the retaining ring.