

Oversized Torque Converter Regulator Valve Kit

Part No.
113741-15K



- Valve
- Spring
- End Plug

Tool Kit



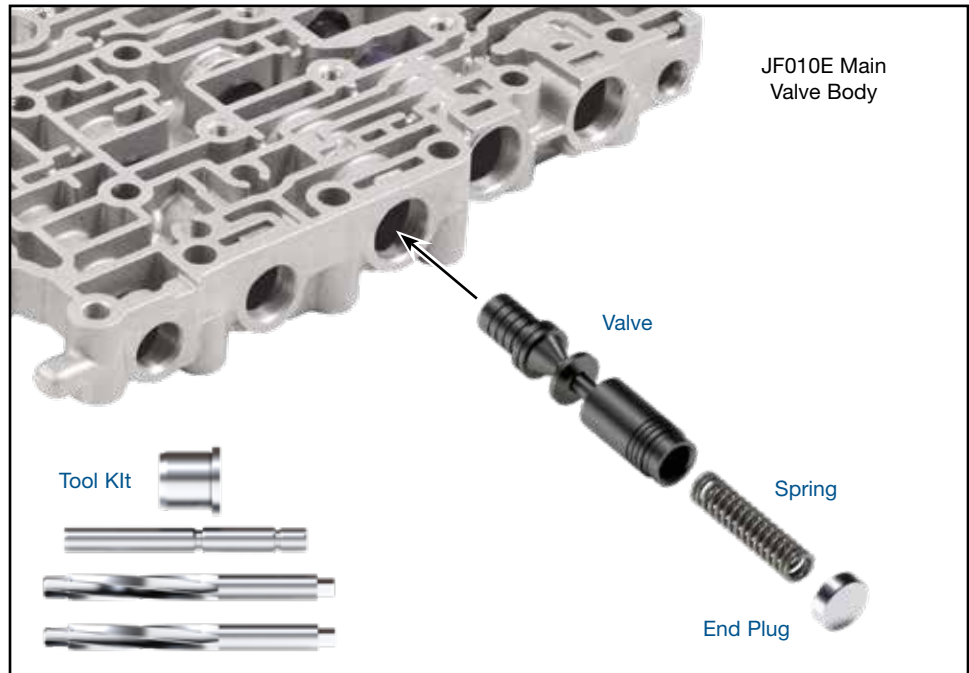
Part No.
F-113741-TL13

- 2 Reamers
- Reamer Jig
- Guide Pin

NOTE: Tool kit for 113741-15K can also be used for 113741-13K.

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Jatco/Nissan JF010E (RE0F09A/RE0F09B)



1. Disassembly

- Remove OE retainer, save for reuse.
- Remove and discard OE end plug, spring and valve.

2. Bore Reaming



CAUTION: Sonnax tool kit **F-113741-TL13** contains two reamers. For JF010E valve bodies, use reamer **F-113741-RM15** ONLY.

Ream torque converter regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-113741-TL13** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Remove all debris from valve bores and body.
- Install Sonnax regulator valve and spring.
- Install Sonnax end plug with the boss of the end plug facing inboard.
- Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

