

Oversized Secondary Pulley Control Valve Kit

Part No.
113741-17K



- Valve
- End Plug

Tool Kit

Part No.
F-113741-TL17

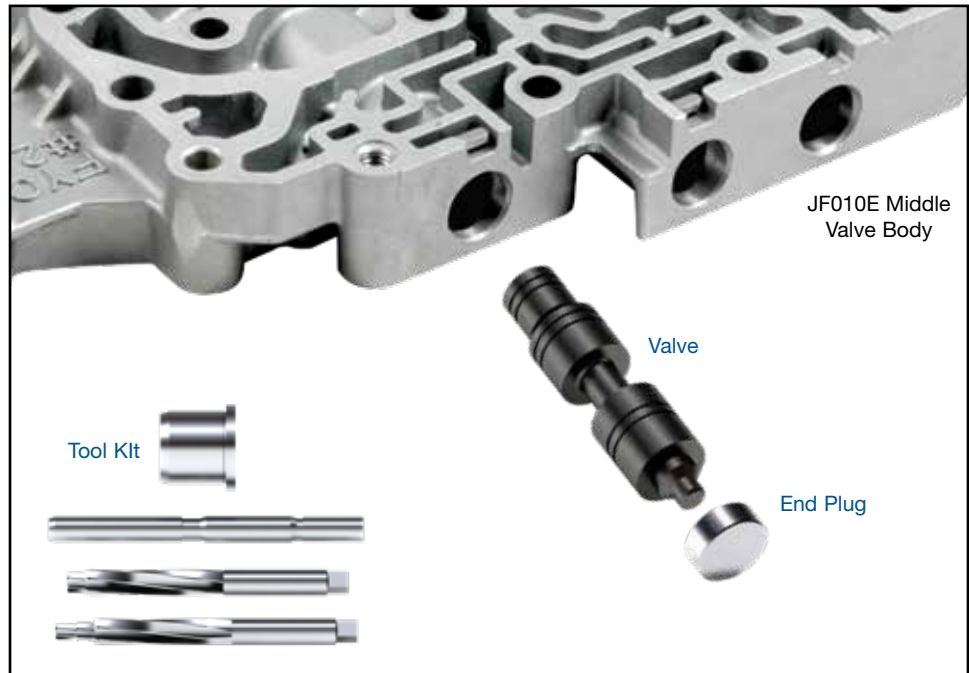


- Reamers (2)
- Reamer Jig
- Guide Pin

NOTE: Tool kit for 113741-17K can also be used for 113741-19K

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Jatco/Nissan JF010E (RE0F09A/RE0F09B)



1. Disassembly

- Remove OE retainer, save for reuse.
- Remove and discard OE end plug.
- Remove OE spring, save for reuse.
- Remove and discard OE valve.

- Install Sonnax end plug.
- Reinstall OE retaining clip.

2. Bore Reaming



NOTE: Tool kit F-113741-TL17 contains two reamers. For JF010E valve bodies use reamer F-113741-RM17 ONLY.

Ream secondary pulley control valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-113741-RM17 and VB-FIX are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install Sonnax secondary pulley control valve.
- Reinstall OE spring.

4. Final Testing

Vacuum testing at the port indicated holds the recommended minimum 16 in-Hg.

