

Secondary Pressure Regulator Valve Kit

Part No.
25741-11K



- Secondary Pressure Regulator Valve
- Boost Valve
- Boost Sleeve

Tool Kit

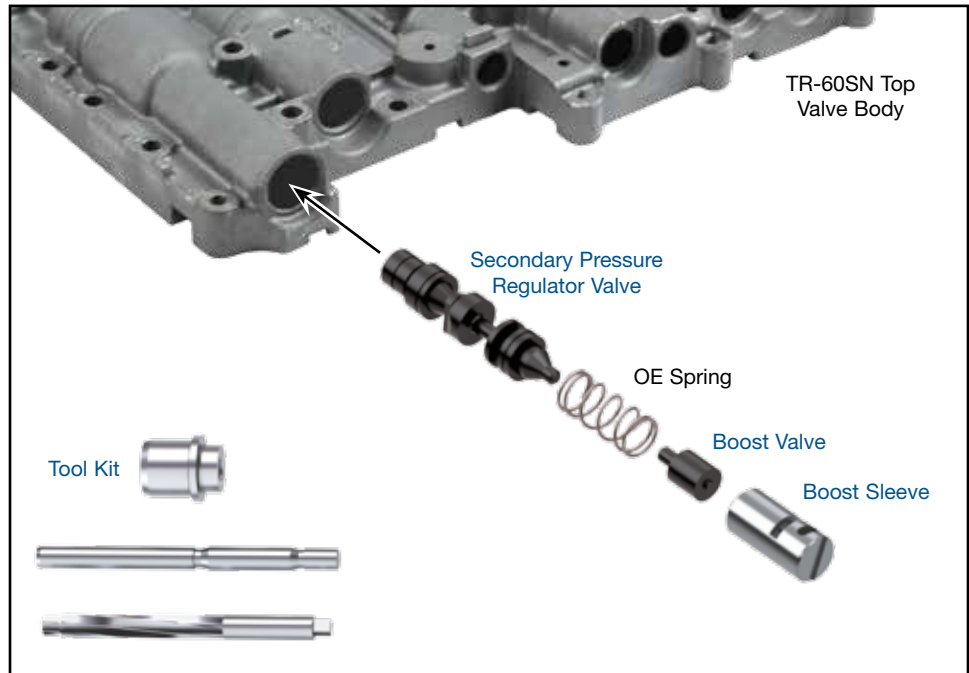
Part No.
F-25741-TL11



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Aisin AW TR-60SN; VW/Audi 09D



1. Disassembly

- Remove and discard OE boost valve and sleeve assembly.
- Remove and discard OE secondary pressure regulator valve.
- Keep OE spring and retainer for reuse.

2. Bore Reaming

Ream secondary pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-25741-TL11** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from valve bore and valve body.
- Install Sonnax secondary pressure regulator valve.
- Reinstall OE spring.
- Install Sonnax boost valve and boost sleeve.
- Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg.

