

Oversized Pressure Regulator Valve Kit

Part No.
95740-01K



- Valve
- Sleeve

NOTE: Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

WARNING: Cannot be used in units that have a 053 separator plate.

Tool Kit

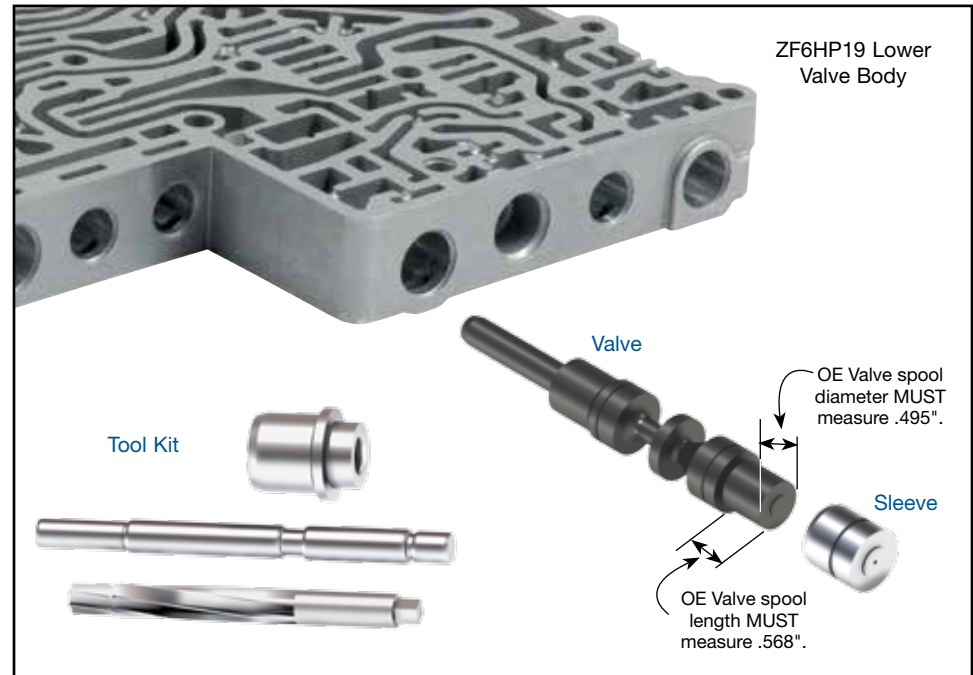
Part No.
F-95740-TL



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford 6R60, 6R75, 6R80; ZF6HP19, ZF6HP26, ZF6HP32



1. Disassembly

- Remove and discard OE pressure regulator valve and pressure regulator sleeve.
- Keep OE valve retainer and spring for reuse.

2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-95740-TL** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall the OE spring.
- Install the Sonnax oversized pressure regulator valve and sleeve.
- Reinstall the OE valve retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg.

