

GM 4L60-E, 4L65-E, 4L70-E

Pinless Forward Accumulator Piston Kit

Part No.
77987-01K

- Pinless Accumulator Piston
- D-Ring
- PTFE Seal
- Steel Balls (2)

Patent No. 6,899,211

Also Available

Replacement Seal Kit
77987-SK

Pinless Accumulator Piston Kit
77998-03K

For 1-2 or 3-4 Accumulator Bore

1. Disassembly

Remove and discard OE piston, pin and seal (do not reuse the OE D-ring seal). Retain OE spring, cover and screws for reuse.

2. Installation

- Clean and inspect the bore.
- Plug the pin bore in bottom of accumulator bore by installing both the Sonnax balls (**Figure 1**). Lightly stake the pin bore after pressing in the balls.
- Install the Sonnax D-ring seal in groove nearest the closed end of the piston (**Figure 2**).
- Install the Sonnax PTFE seal in groove nearest the open end of the piston (**Figure 2**).

3. Reassembly

- Lubricate seals.
- Install the Sonnax piston with new seals into the bore. The closed end of the piston with D-ring should be facing toward balls as shown in the main photo.
- Reinstall OE accumulator spring.
- Reinstall OE cover and hardware.

