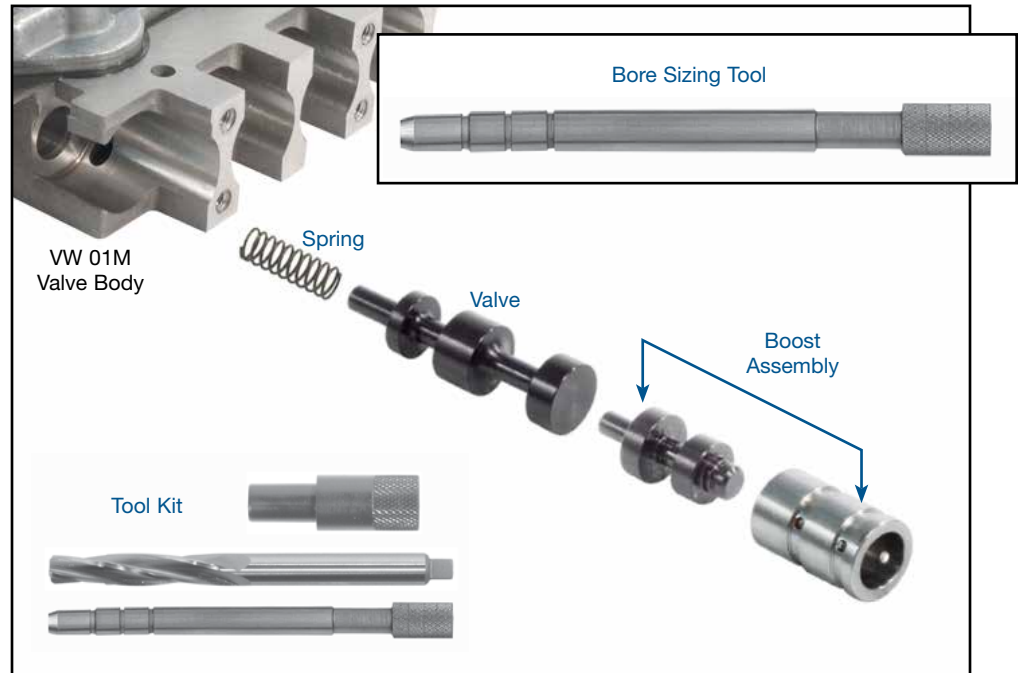


Bore Sizing Tool

Part No.
119940-BST

VW/Audi 01M, 01N, 01P



NOTE: This bore sizing tool is to be used in conjunction with Sonnax oversized TCC apply valve kit **119940-04K**. The bore must be reamed with associated Sonnax tool kit **119940-TL4** before using the bore sizing tool.

1. Lubricate the bore sizing tool with ATF.
2. Insert the bore sizing tool into the bore, pushing carefully until it bottoms out in the bore.
3. The tool should then be moved in and out of the bore, mimicking the stroking of the valve. Repeat this until bore sizing tool moves back and forth freely. The tool is tapped with a ¼-20 UNC thread for use with a slide hammer.
4. If the Sonnax valve sticks in the bore after installation repeat the bore sizing process.