

Oversized B2 Control Valve Kit

Part No.
47740-35K



- B2 Control Valve
- Plug Valve
- Spring
- End Plug

Tool Kit

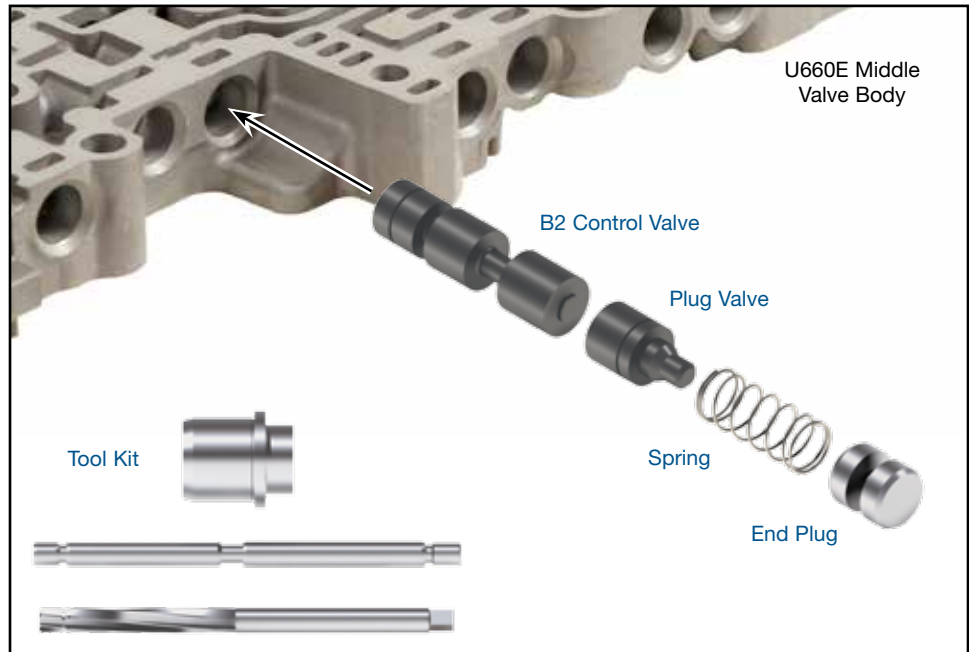
Part No.
F-47740-TL35



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Toyota/Lexus U660E, U660F, U760E



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove and discard the OE end plug, spring, plug valve and B2 control valve.

2. Bore Reaming

Ream the B2 control valve bore using Sonnax tool kit **F-47740-TL35** and the **VB-FIX** (for reaming and reamer care instructions, visit www.sonnax.com).

3. Installation & Assembly

- Be sure all debris has been removed from the valve bore and valve body.
- Install the Sonnax valve into the bore, small diameter first, as shown.
- Install the Sonnax plug valve into the bore with the spring guide facing out.
- Install the Sonnax spring over the plug valve spring guide, followed by the end plug.
- Reinstall the OE retaining clip.

4. Final Testing

Vacuum tests at the ports indicated hold the recommended minimum in-Hg.

