

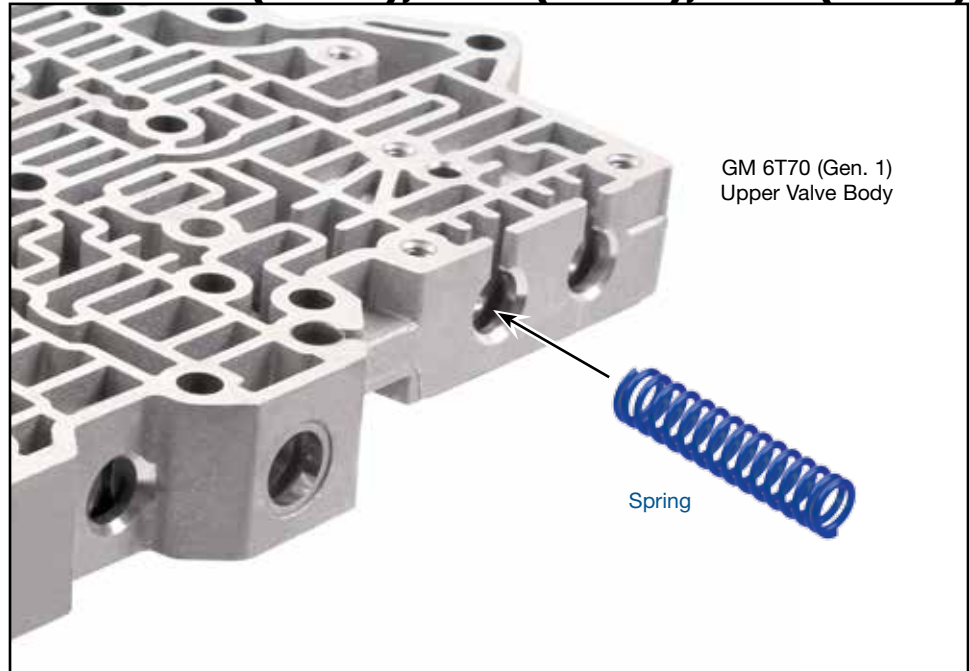
Isolator Valve Spring

Part No.

124740-16

Springs (5)

**Ford 6F50, 6F55; GM 6T70 (Gen. 1), GM 6T70 (Gen. 2),
6T75 (Gen. 1), 6T75 (Gen. 2), 6T80 (Gen 2.)**



1. Disassembly

- Remove OE retainer, end plug and valve; set aside for reuse.
- Remove OE spring remnants and discard.



Caution: Make certain all pieces of broken spring are accounted for and removed.

2. Installation & Assembly

Install Sonnax spring followed by OE valve, end plug and retainer.