

## Center Support Bushing

**Part No.**

**S29506468**

OE Part No. 29506468

**Allison<sup>®</sup> AT 540, AT 542, AT 543, AT 545, AT 1542, AT 1545**



### 1. Disassembly

Press OE bushing out of center support bore.

### 2. Installation & Assembly

- Place center support in arbor press with seal-ring grooves side facing upward.
- To ensure proper bushing alignment, the identifying notch of the bushing must face the area indicated. Bushing must be installed with notch end facing up.
- With bushing correctly oriented, press into bore. Appropriate install depth is flush to .010" below the surface of the bore.

