

Jatco/Nissan JF011E (RE0F10A)

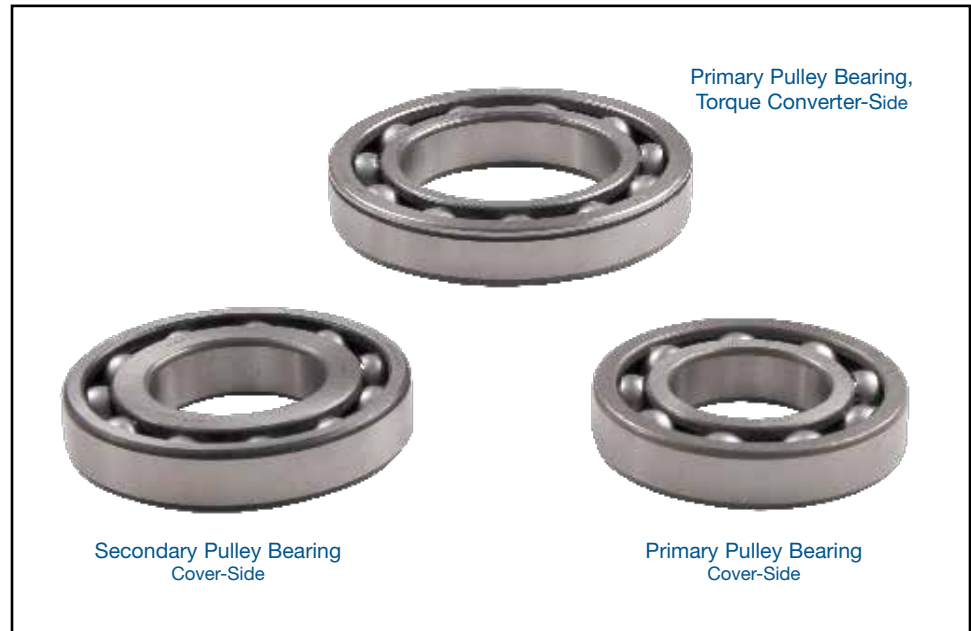
Pulley Bearing Kit

Part No.

33201N-01K

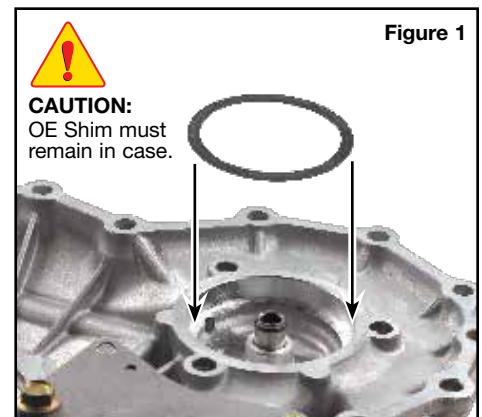
- Primary Pulley Bearing Cover-Side
- Primary Pulley Bearing Torque Converter-Side
- Secondary Pulley Bearing Cover-Side

NOTE: Also fits Mitsubishi F1CJA.



1. Remove & Replace Primary Pulley Cover-Side Bearing

- Remove pulley set from cover using applicable OE-style tools and methods.
- Ensure OE secondary bearing shim remains in cover (**Figure 1**). If shim comes out during pulley removal from cover, ensure it is reinstalled into cover before reassembly.
- Remove OE bearing retention nut (55mm) from cover-side of primary pulley assembly and set aside for reuse (**Figure 2**).
- Remove OE cover-side bearing from primary pulley assembly and discard. If bearing retainer bracket comes off during bearing removal, ensure it is reinstalled before proceeding.
- Press Sonnax bearing onto pulley assembly.
- Reinstall and tighten OE bearing retaining nut.

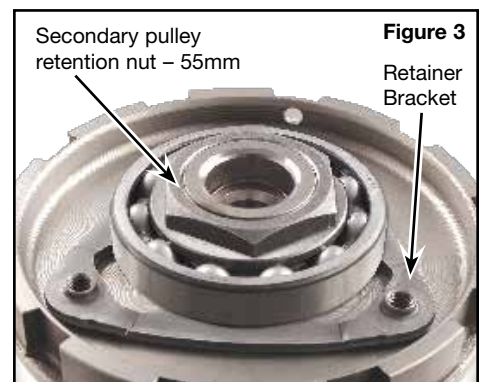
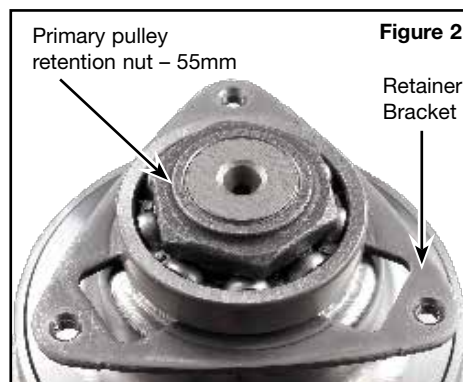


2. Remove & Replace Primary Pulley TC-Side Bearing

- Remove and discard OE primary pulley TC-side bearing.
- Press Sonnax bearing onto hub.

3. Remove & Replace Secondary Pulley Cover-Side Bearing

- Remove OE bearing retention nut (55mm) from cover side of secondary pulley assembly and set aside for reuse (**Figure 3**).



- b. Remove and discard OE secondary pulley bearing. If bearing retainer bracket comes off during bearing removal, ensure it is reinstalled before proceeding.
- c. Press Sonnax bearing onto hub.
- d. Reinstall and tighten OE bearing retaining nut.
- e. Prior to reinstallation of pulley assemblies into cover, ensure OE secondary bearing shim is in place in cover (**Figure 1**).
- f. Reinstall primary and secondary pulley assembly into cover using applicable OE-style tools and methods.