TRANSMISSION PARTS

Instructions

Ford 6R140

Oversized TCC Charge Limit Valve Kit



Part No. 126740-01K

- Valve
- Spring

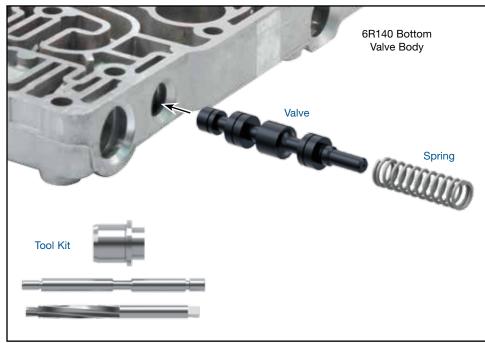
Tool Kit



Part No. F-126740-T

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



1. Disassembly

- a. Remove OE retainer and set aside for reuse.
- b. Remove and discard OE spring and valve.

2. Bore Reaming

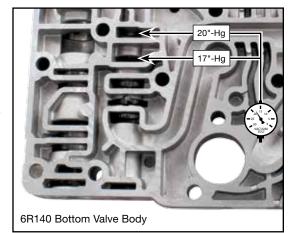
Ream TCC charge limit bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-126740-TL** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and body.
- b. Install Sonnax valve.
- c. Install Sonnax spring, ensuring it fits over valve spring guide.
- d. Secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 17 and 20 in-Hg.



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