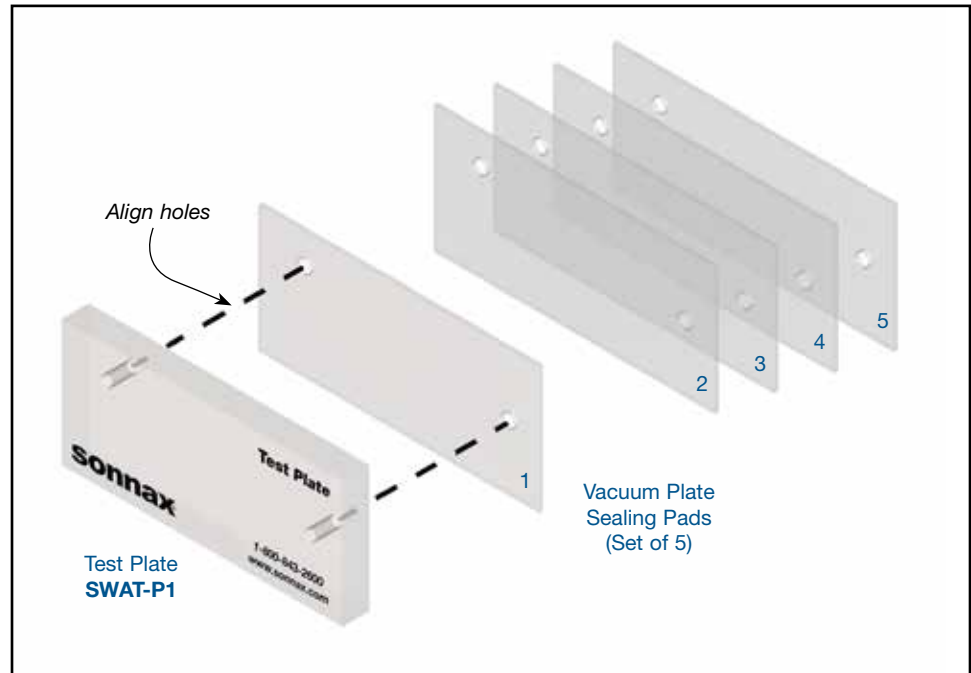


Vacuum Plate Sealing Pads

Part No.
VACTEST-06

Vacuum Plate Sealing Pads (5)



NOTE: Sonnax vacuum plate sealing pads are intended to be used on clean, dry surfaces. Oil and debris will degrade pad over time, causing discoloration, deformation and/or nicks and tears. The pad should be rinsed in water to remove surface dust and debris. If contamination eventually renders pad unusable, discard and replace with new pad.

- a. Ensure Sonnax test plate and vacuum plate sealing pad are clean and dry.
- b. Align holes of test plate **SWAT-P1** and sealing pad **VACTEST-06** (as shown), then press sealing pad against bottom of test plate. Sealing pad will stick to the test plate temporarily.
- c. Ensure the lined-up holes in test plate and sealing pad are centered over casting port to be tested. Do not allow test plate/sealing pad assembly to overlap with a neighboring port, as this will give false readings.
- d. Press test plate/sealing pad against casting to ensure a tight seal.
- e. Begin vacuum testing, keeping sealing pad properly aligned with test plate.