

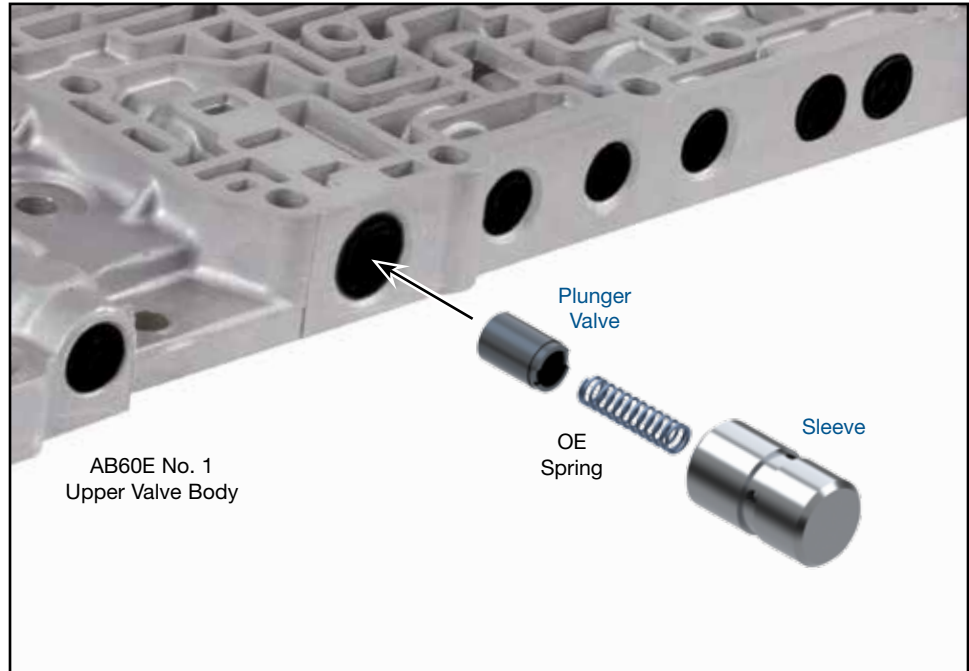
Lockup Control Plunger Valve Kit

Part No.

157740-37K

- Sleeve
- Plunger Valve

Toyota\Lexus A760E, A760F, A760H, AB60E, AB60F



1. Disassembly

- Remove OE retainer, set aside for reuse.
- Remove OE lockup control sleeve/plunger/spring assembly. Leave OE lockup control valve in bore.
- Remove OE spring from assembly, set aside for reuse.
- Discard OE plunger valve and sleeve.

2. Installation & Assembly

- Remove Sonnax plunger valve from sleeve and install OE spring into Sonnax plunger valve spring pocket.
- Install Sonnax plunger valve and spring into Sonnax sleeve, spring in first. Make sure spring remains in plunger valve spring pocket.
- Reinstall OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in.-Hg.

