



**Ford 6R80, 260mm (Late); 6R80, 280mm (Late)**

**Rivet**

**Part No.**

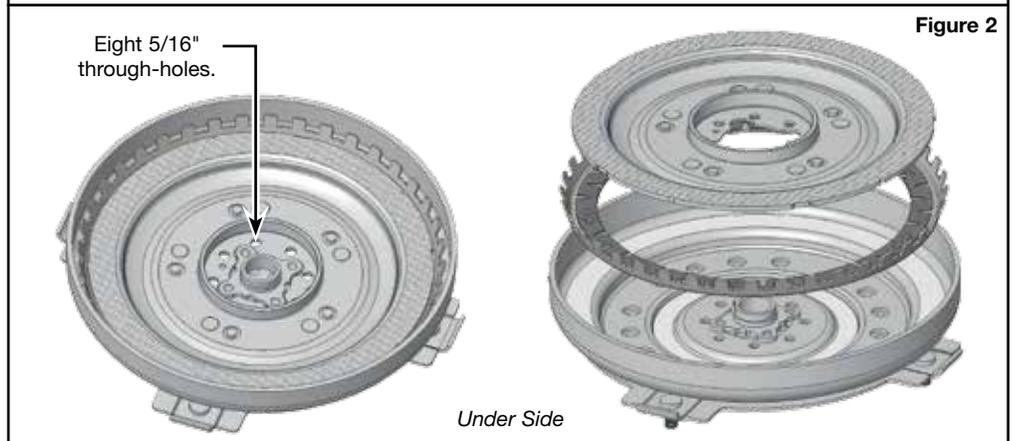
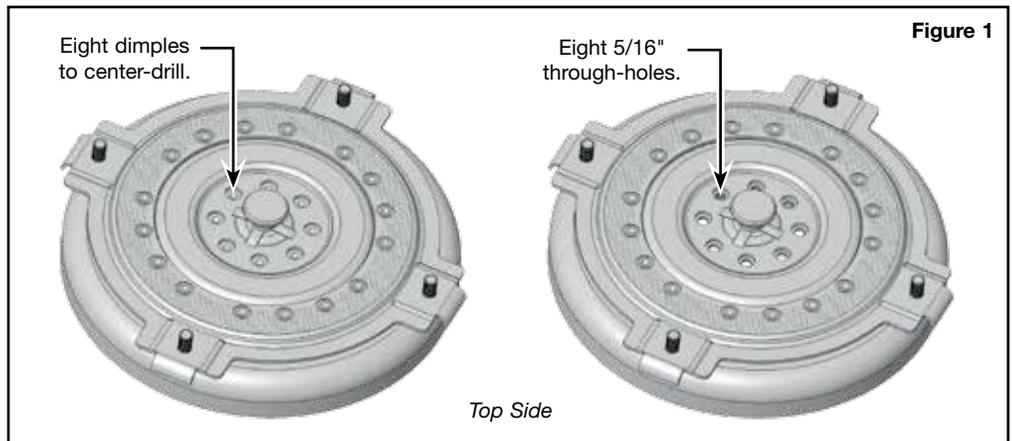
**FD-RV-11**

NOTE: Standard quantity 100/bag



**1. Disassembly**

- a. Drill eight 5/16" dia. holes at center of each of the eight dimples on front of cover (Figure 1).
- b. When drilled holes have cleared the original peened head, captive clutch assembly will come loose from cover (Figure 2).





**2. Installation & Assembly**

- a. Install eight Sonnax rivets through captive clutch assembly from front side of cover.
- b. Peen rivets to secure assembly to cover. For proper clearance, peen rivet head height to .110" or shorter (**Figure 3**).
- c. Weld rivet heads on front side of the cover to ensure a proper seal (**Figure 4**).

