

Oversized Direct Clutch Regulator Valve Kit



Part No.
126740-11K

- Valve
- Spring

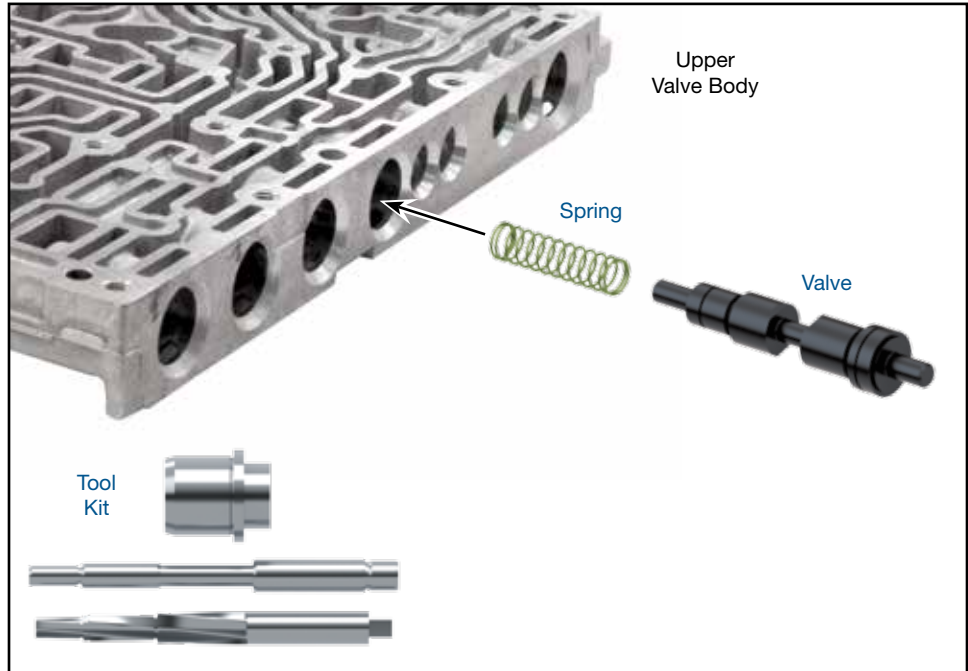
Tool Kit



Part No.
F-126740-TL11

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



Ford 6R140

1. Disassembly

- Remove OE retainer and end plug, set aside for reuse.
- Remove and discard OE valve and spring.

2. Bore Reaming

Ream direct clutch regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-126740-TL11 and VB-FIX are required for this operation.

3. Installation & Assembly

- Place Sonnax spring into bore, followed by Sonnax valve. Ensure spring seats over valve spring guide.
- Reinstall OE end plug and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

