

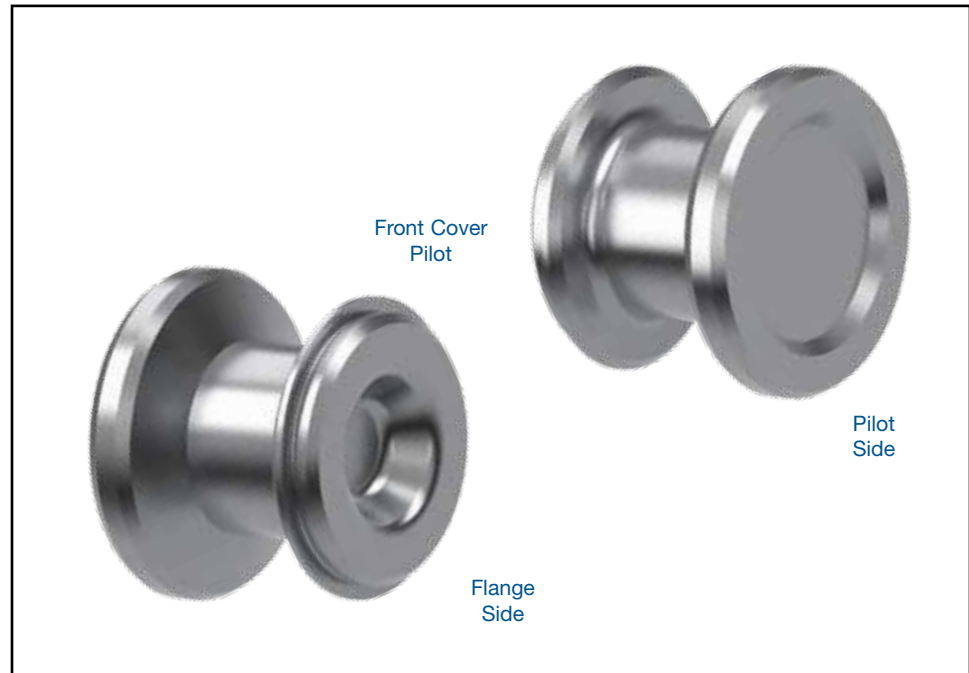


Front Cover Pilot

Part No.

AS-PI-1

Aisin Seiki A465, AS68RC



Installation & Assembly

1. Chuck front cover in lathe.



WARNING: As pilot is machined off, it can break away from cover at high speed. Use caution to prevent injury to machine operator and bystanders.

2. Carefully machine off existing pilot or pilot remains (see warning above).
3. Machine inside diameter to 1.751–1.752".
- 4 Remove from lathe and eliminate all burrs.
5. Insert Sonnax pilot; ensure it is held firmly against cover.
6. After welding 360 degrees, pilot must be leak-proof.