

Oversized Lube Regulator Valve Kit

Part No.
33740-04K

- Valve
- End Plug



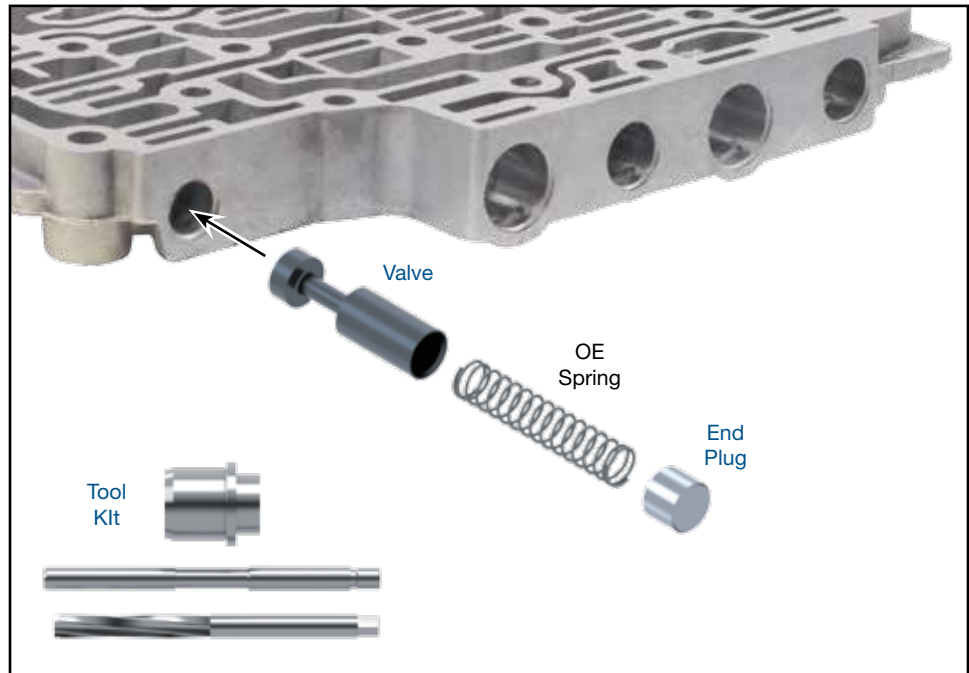
Tool Kit

Part No.
F-33740-TL4

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



Ford CFT30

1. Disassembly

- Remove OE retainer, set aside for reuse.
- Remove and discard OE end plug.
- Remove OE spring, set aside for reuse.
- Remove and discard OE valve.

2. Bore Reaming

Ream lube regulator valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-33740-TL4** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure valve bore and body are clean and clear of all debris.
- Install Sonnax valve.
- Reinstall OE spring. Ensure spring seats in valve spring pocket.
- Install Sonnax end plug and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in.-Hg.

