

Oversized Supply Pressure Regulator Valve

Part No.
88740-02

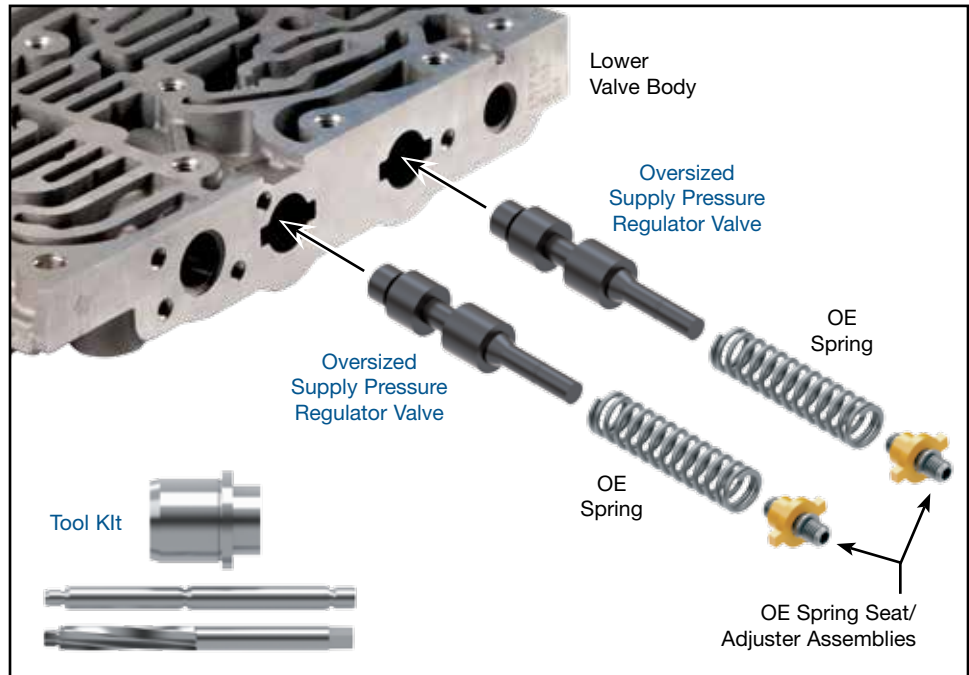
NOTE: Fits either of two locations.

Tool Kit

Part No.
F-88740-TL2

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



1. Disassembly

- Remove OE retaining plate and save for reuse.
- Remove OE spring seat/adjuster assembly and save for reuse. Note direction of installation for reassembly.



WARNING: Do not change adjuster setting!

- Remove OE spring, set aside for reuse.
- Remove and discard OE supply pressure regulator valve.

2. Bore Reaming

Ream supply pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-88740-TL2 and VB-FIX are required for this operation.

3. Installation & Assembly

- Thoroughly clean valve bore and body, removing all debris.
- Install Sonnax supply pressure regulator valve, stem facing outward.

- Reinstall OE spring, ensuring it seats over valve stem.
- Reinstall OE spring seat/adjuster assembly.
- Reinstall OE retaining plate.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

