

## Oversized Clutch Cutoff Valve Kit

Part No.  
**15741-63K**

- Valve
- End Plug



**NOTE:** Fits three locations in each unit. See Figures 1, 2 & 3 for details.

## Tool Kit

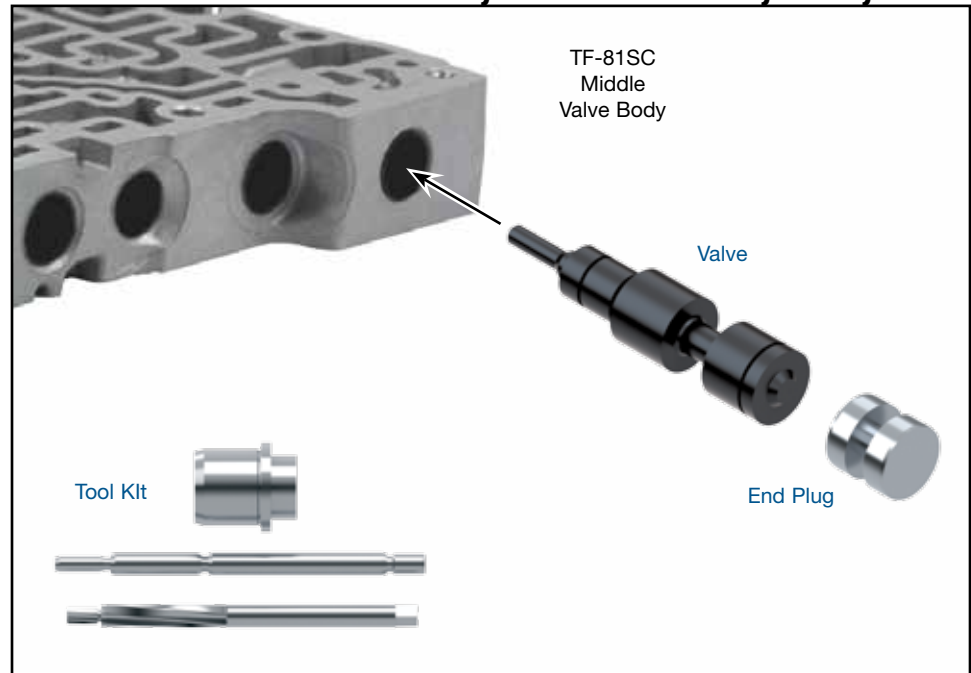
Part No.  
**F-15741-TL63**

- Reamer
- Reamer Jig
- Guide Pin



**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Aisin AW TF-60SN, TF-80SC, TF-81SC; Mini 6F21WA; VW/Audi 09G, 09K, 09M



### 1. Disassembly

- Remove OE retaining clip and save for reuse.



**NOTE:** The TF-80SC valve location is retained with a bolt-on plate rather than an end plug. Set aside fasteners and plate for reuse.

- Remove and discard OE end plug and valve.
- Remove OE spring and save for reuse.

### 2. Bore Reaming

Ream clutch cutoff bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-15741-TL63** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Reinstall OE spring.
- Install Sonnax valve, ensuring spring seats over valve spring guide.
- Install Sonnax end plug and secure with OE retaining clip.
- For TF-80SC valve, reinstall and secure OE end plate.

### 4. Final Testing

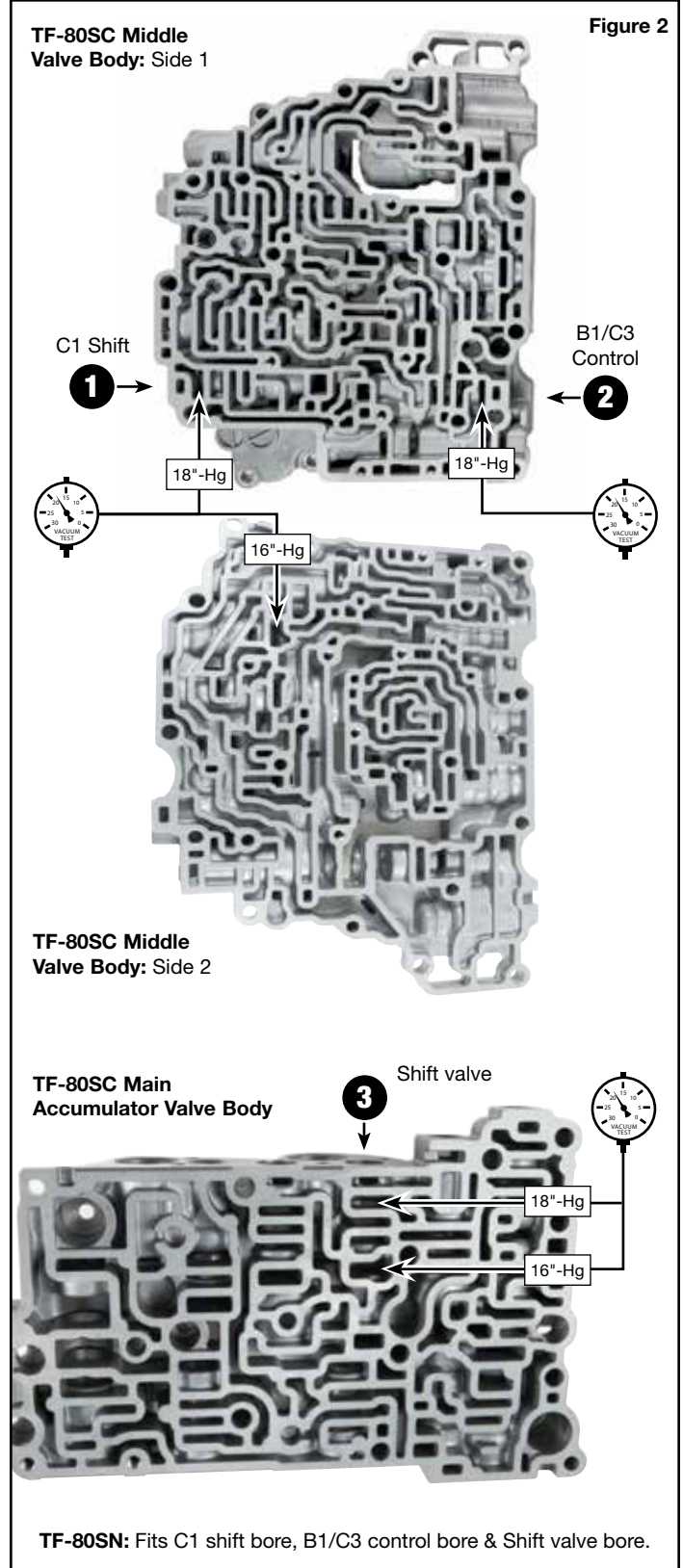
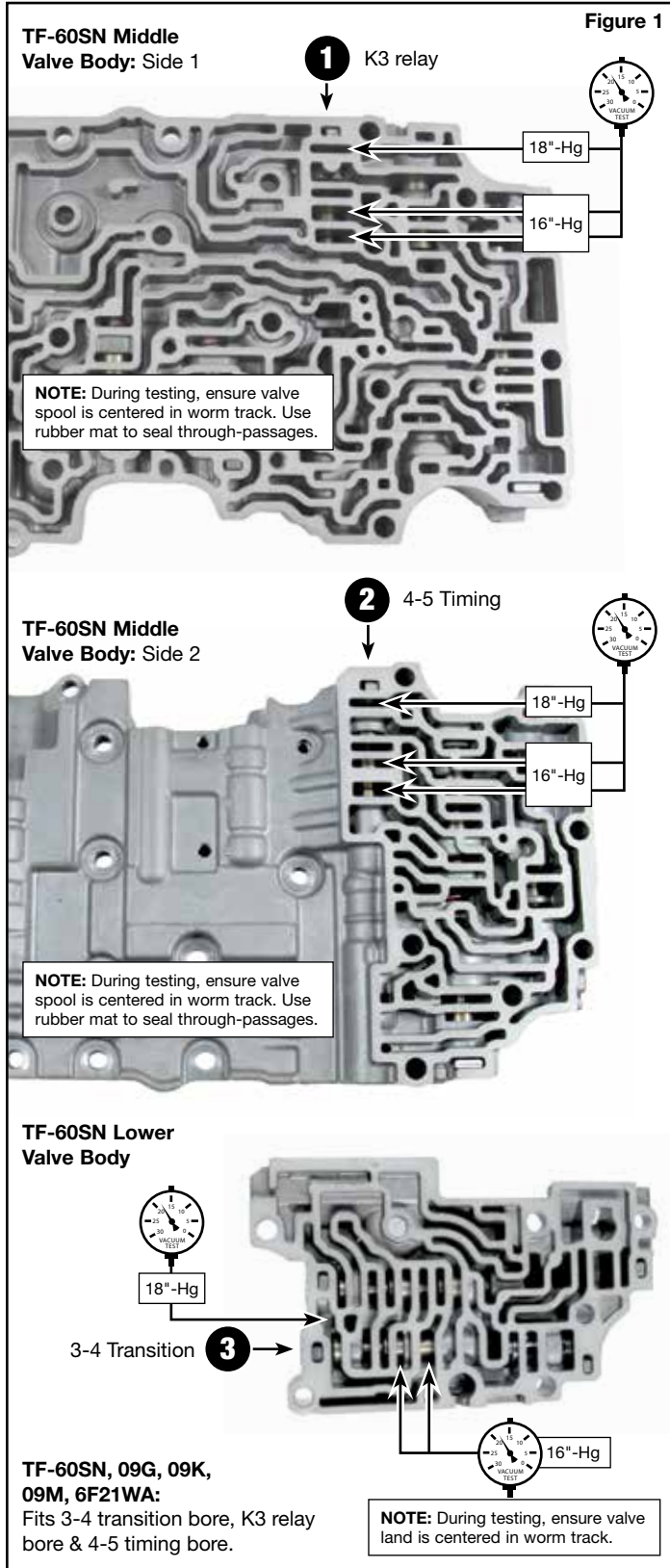
Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg (**Figures 1, 2 & 3**).

## TRANSMISSION PARTS

OVERSIZED CLUTCH CUTOFF VALVE KIT 15741-63K, F-15741-TL63

Instructions

### Valve Fitment & Vacuum Testing Details



### Valve Fitment & Vacuum Testing Details

