

**Oversized B2/BR
Regulator Valve Kit**

Part No.
88740-04K

- Valve
- Spring



Tool Kit

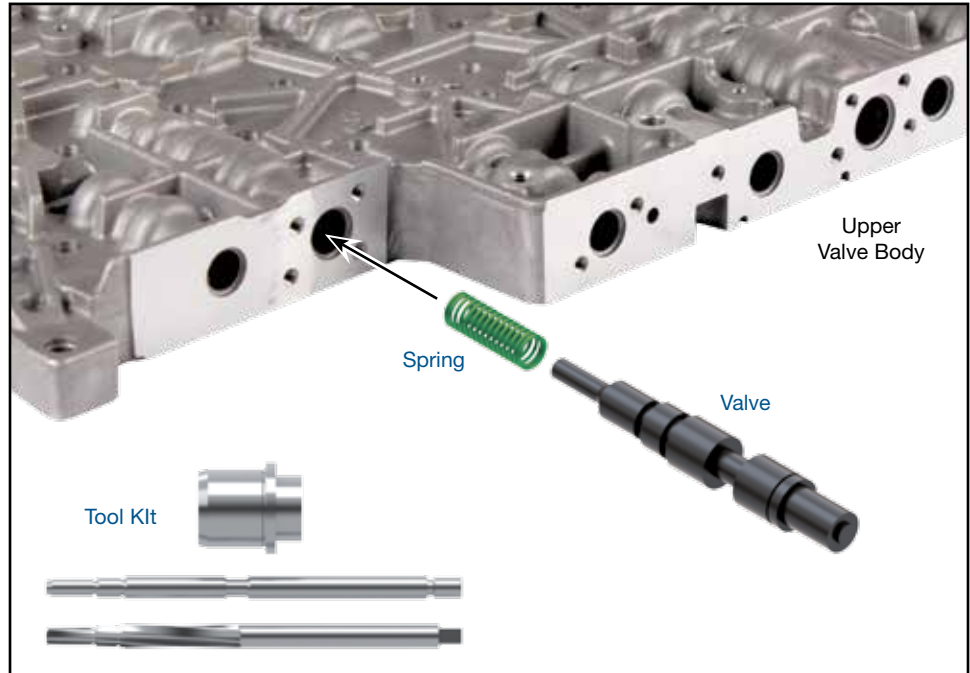
Part No.
F-88740-TL4

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Mercedes 722.9



1. Disassembly

- Remove and save OE retaining plate.
- Remove and discard OE valve and spring.

2. Bore Reaming

Ream B2/BR regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-88740-TL4** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Thoroughly clean valve bore and body, ensuring all debris is removed.
- Install Sonnax spring over valve spring stem. Insert valve/spring assembly into bore.
- Reinstall OE plate and tighten fasteners to OE torque specification.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg.

