

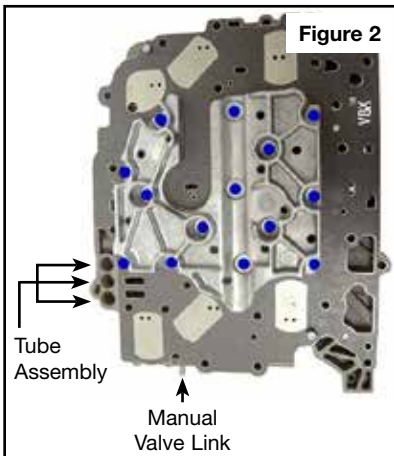
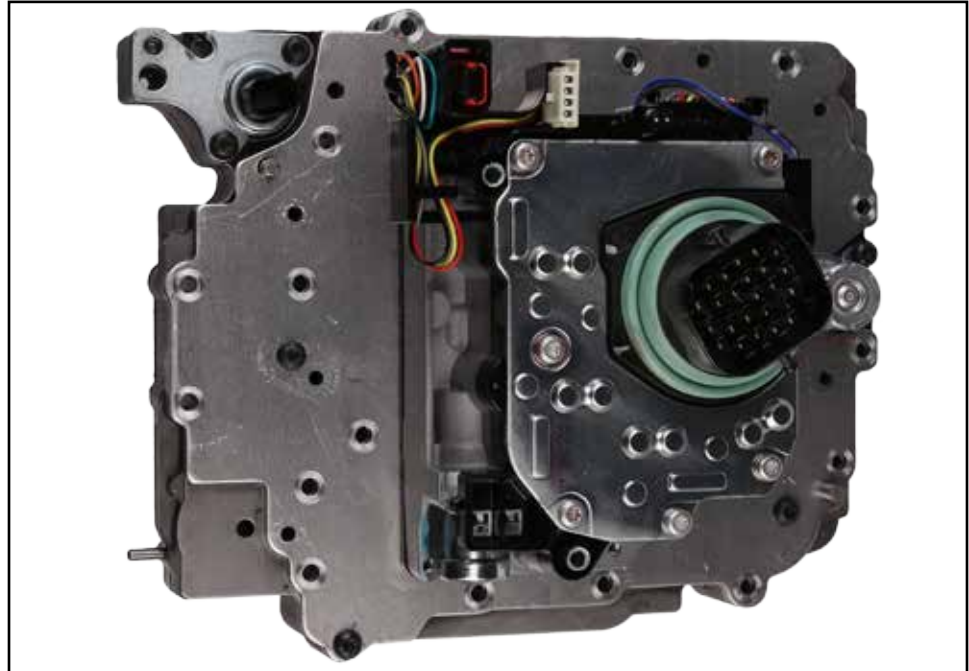
**62TE  
Remanufactured  
Valve Body**

(With Solenoid Pack)

**Part No.**

**CHR410**

**Solenoid Pack Installation**



**1. Before Installing onto Case**

Make sure accumulator springs and pistons are installed correctly and the 2-4 oil feed tube is installed and seated onto case.

**TECH TIP:** Use a little assembly lube on the separator plate to hold the separator plate gasket in place so it does not move and get damaged.

**2. Case Installation**

- a. Install the valve body onto case aligning manual valve and the three tubes in the tube assembly with the valve body (**Figure 2**). The valve body dowels should drop into the holes on the case.
- b. Install valve body to case bolts. Torque bolts to 50 in-lbs.

**NOTE:** Install flat detent spring with roller and make sure all internal wiring is routed correctly to avoid pinched wires.