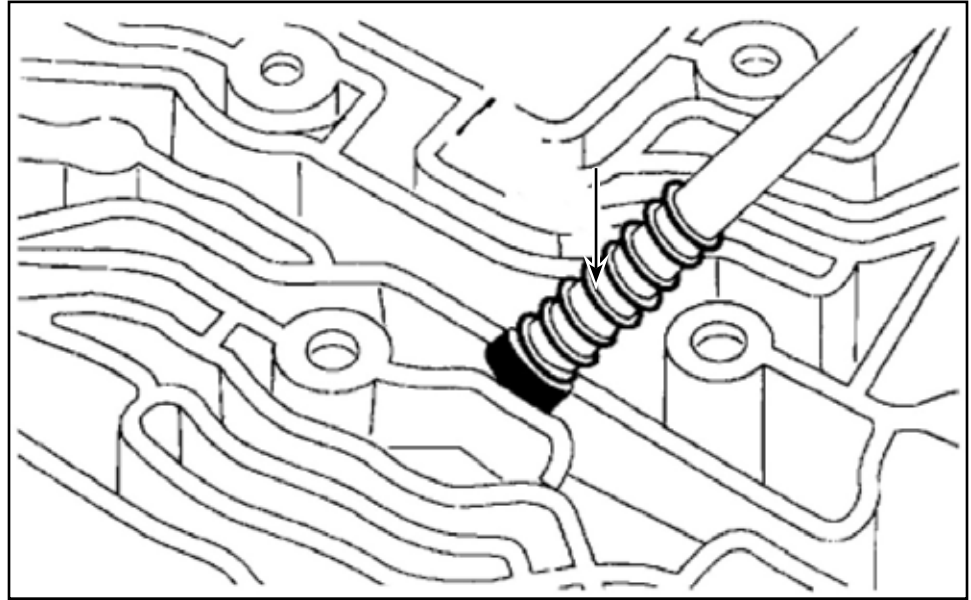


## 5R55N Remanufactured Valve Body

**Part No.**  
**F030**

**NOTE:** Solenoid pack not included. Save your existing manual valve for reuse with our remanufactured valve body.

## Installation of Intermediate Tube Seal & Spring



Before installing Sonnax remanufactured valve body **F030** make sure intermediate tube seal and spring are correctly installed into the case. The rubber seal must seat against the intermediate clutch support or no third gear will result.

### Torque Specs

Torque valve body bolts in sequence shown: 89 in-lb

