

Instructions

096, 097, 098 Remanufactured Valve Body

<mark>Part No.</mark> VW201

NOTE: Sonnax rebuilt valve body VW201 is no longer in production. Please check with your distributor for availability. For service inquiries, please see details on Sonnax's Limited Lifetime Warranty on remanufactured valve bodies.

01M, 01N, 01P Remanufactured Valve Body (195-196)

Part No. VW202

01M, 01N, 01P Remanufactured Valve Body (197-198)

Part No. VW203

01M, 01N, 01P Remanufactured Valve Body ('99-Later)

Part No. VW204

Internal Manual Linkage Adjustment



Whenever a valve body is installed into an 096, 097, 098, 01M, 01N or 01P transmission, the internal manual valve linkage must be adjusted to sync up the manual valve with the rooster comb and external linkage.

Adjustment Procedure

a. Install the valve body, torque must be set at 45 in-lb.

- Torque is critical. This needs to be done correctly before manual valve is adjusted to prevent valve drag.
- b. Place the linkage into the Park position.
- c. Loosen the small adjusting bolt between the manual valve link and the rooster comb so that the adjusting arm will move freely.
- d. Gently push the manual valve into the bore.
- e. While holding gentle pressure on the manual valve toward the bore, tighten the adjustment bolt.

The manual valve only has to be out of adjustment a slight bit to encounter low pressure and delays into Drive or Reverse.