

Oversized Solenoid Regulator Valve Kit

Part No.
76948-47K



- Valve
- Spring

Tool Kit

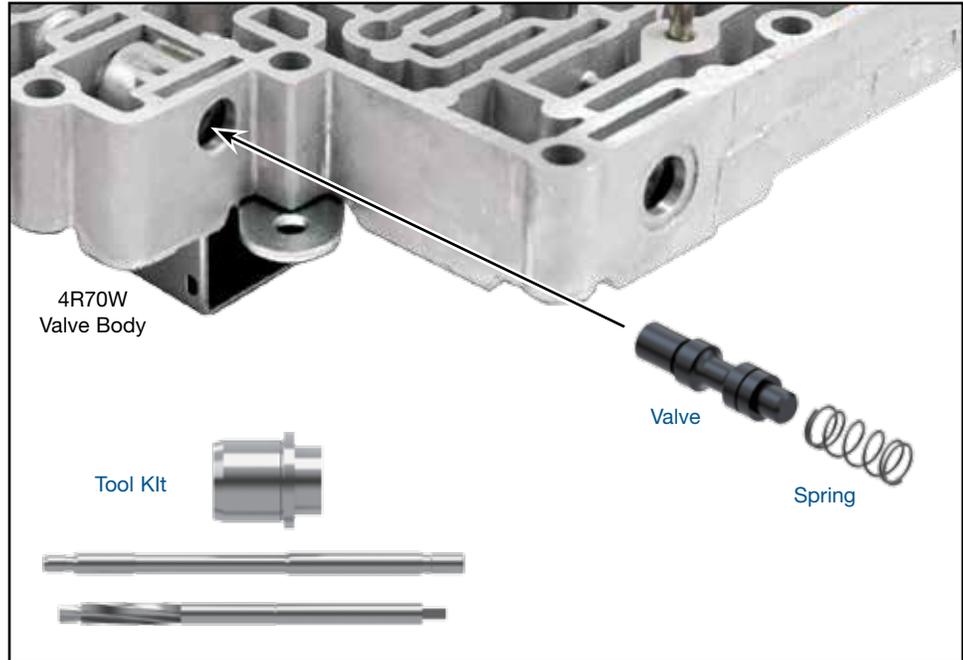
Part No.
F-76948-TL47



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford 4R70E, 4R70W, 4R75E, 4R75W, AODE



1. Disassembly

- Remove OE retainer, set aside for reuse.
- Remove and discard OE spring and valve.

2. Bore Reaming

Ream solenoid regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-76948-TL47 and VB-FIX are required for this operation.

3. Installation & Assembly

- Ensure valve bore and body are clean and clear of debris.
- Install Sonnax valve, longer spool end pointed inward, as shown.
- Install Sonnax spring, ensuring it seats over outboard valve stem.
- Compress spring and reinstall OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

