

Pump Gear Set

Part No.

36438A-03

- Inner Pump Gear
- Outer Pump Gear



NOTE: Sonnax gears cannot be mated with either OE gear. Gears must be used as a matched set.



NOTE: Direct, drop-in replacement for existing F5 and F8 E4OD pumps (**Figure 1**). Can be used in all 4R100 pumps.

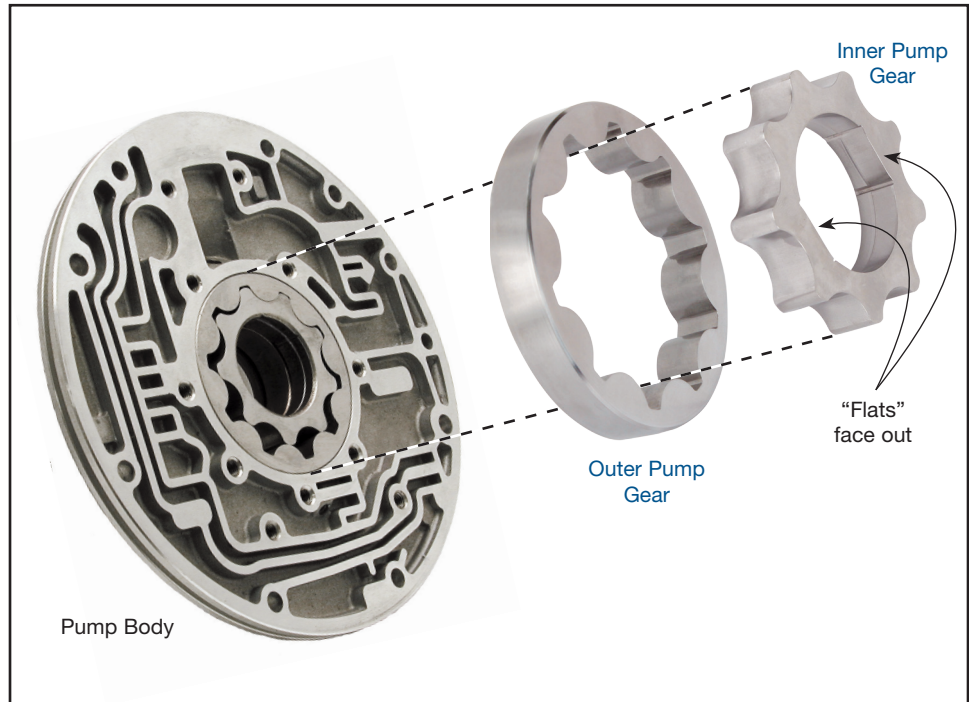


WARNING: Do not use in E9 or F1 E4OD castings.

Also Available

Oversized Pump Gear Set
36438AX-01K

Ford 4R100, E4OD



1. Disassembly

- Remove worn gears from pump housing.
- Clean pump cavity and remove any existing burrs or rough surfaces by hand, using a ScotchBrite™ pad. Do not use an air buffer or other power tool to prepare pump cavity.

2. Installation

Install Sonnax gear set with the flats on inner gear facing outward, toward the control body assembly (**main image**).

