

Manual Valve Assembly

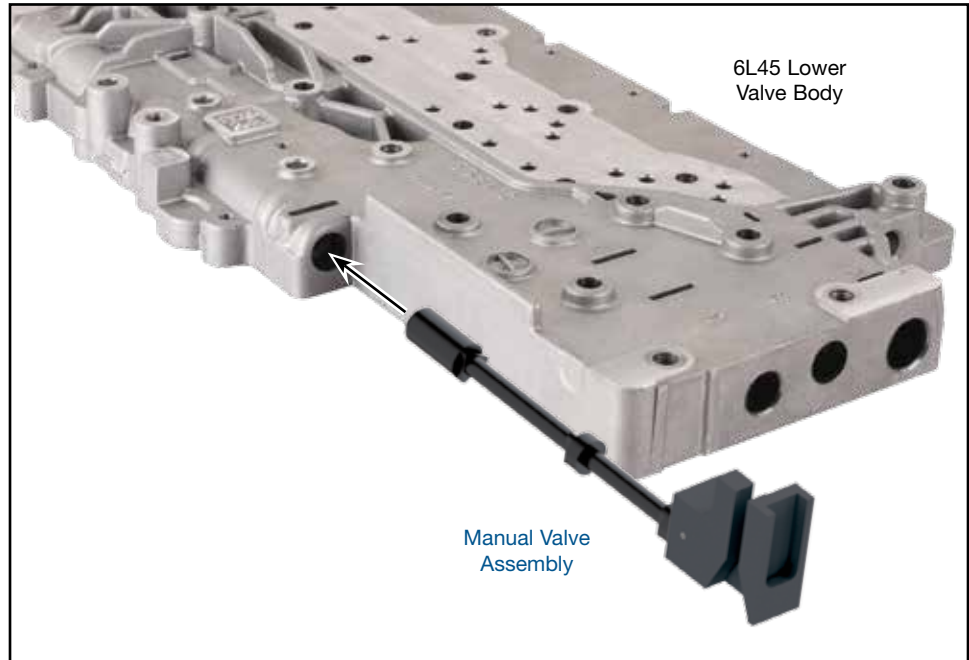
Part No.

104740-24K



NOTE: Fits BMW units only. The shape of the Sonnax manual valve linkage is substantially different than the OE version but functions identically.

GM 6L45



1. Disassembly

- a. Remove transmission manual shift shaft position switch assembly, also known as the IMS, from the lower valve body.
- b. Remove OE manual valve and discard.

2. Installation & Assembly

- a. Install Sonnax manual valve as shown.
- b. Reinstall the transmission manual shift shaft position switch assembly. Ensure actuator arm is placed within the groove of the manual valve link.