

High Capacity K2 Clutch Piston Kit

Part No.
99582-01K

- Piston
- Backing Plate .170" Thick
- Retaining Ring .062" Thick

Aisin Seiki AS68RC



NOTE: Typical clearance with OE parts is .010–.014" per friction plate.

1. Install piston into clutch housing using normal assembly procedures.
2. Assemble clutches and steels into clutch housing, adding one additional friction plate and one additional steel plate for a total of 6 frictions and 6 steels.
3. Install backing plate and OE retaining ring.
4. Apply clutch a few times with air pressure.
5. Check clutch clearance, target clearance is .060–.084".
6. If additional clearance is needed, replace OE retaining ring with thinner Sonnax retaining ring.

