

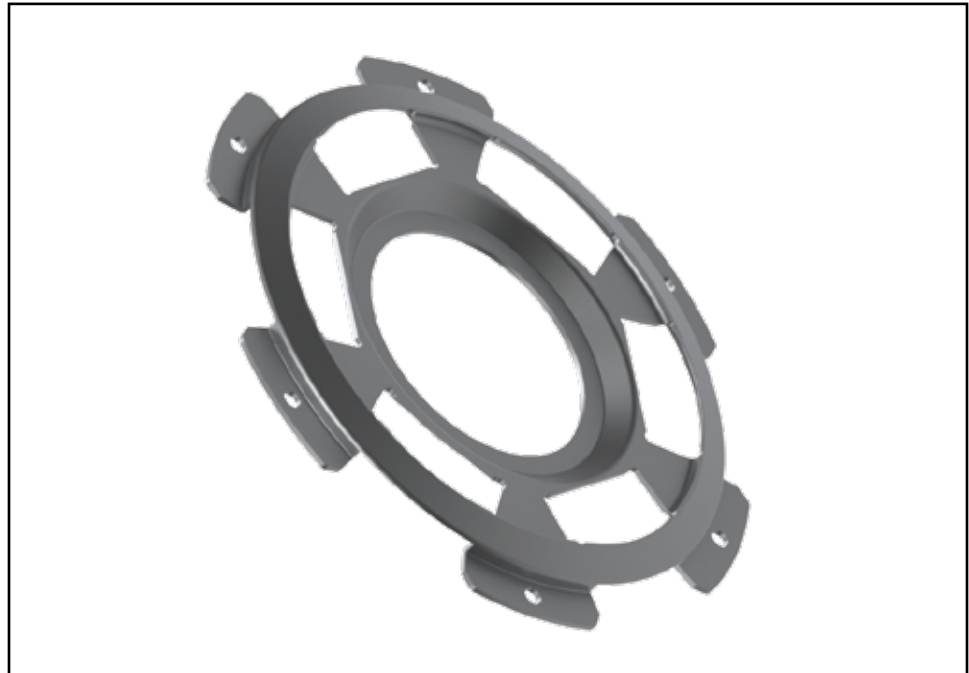
Spring Retainer Plate

Part No.
GM-DA-18

Associated Parts

- GM-RV-11 Rivet
- GM-RV-13 Rivet
- GM-DA-17P Piston Plate

GM 6L80, 6L90 (300mm)



- Unriveted GM 6L80/90 damper assemblies have stack up interference that separates the six rivet pads of each damper plate (**Figure 1**).
- Sonnax spring retaining plate **GM-DA-18** maintains this spacing (**Figure 2**). Once riveted, this interference creates a pre-load necessary to the OE design and function.
- Use Sonnax rivet **GM-RV-11** when assembling **GM-DA-18** to an OE piston plate.
- Use Sonnax rivet **GM-RV-13** when assembling **GM-DA-18** to Sonnax piston plate **GM-DA-17P**.



NOTE: DO NOT use the force of peening the rivet to clamp the pads together and against the piston. It is important to use an alternate clamping force to contact both the rivet pads and the piston before installing rivets.

