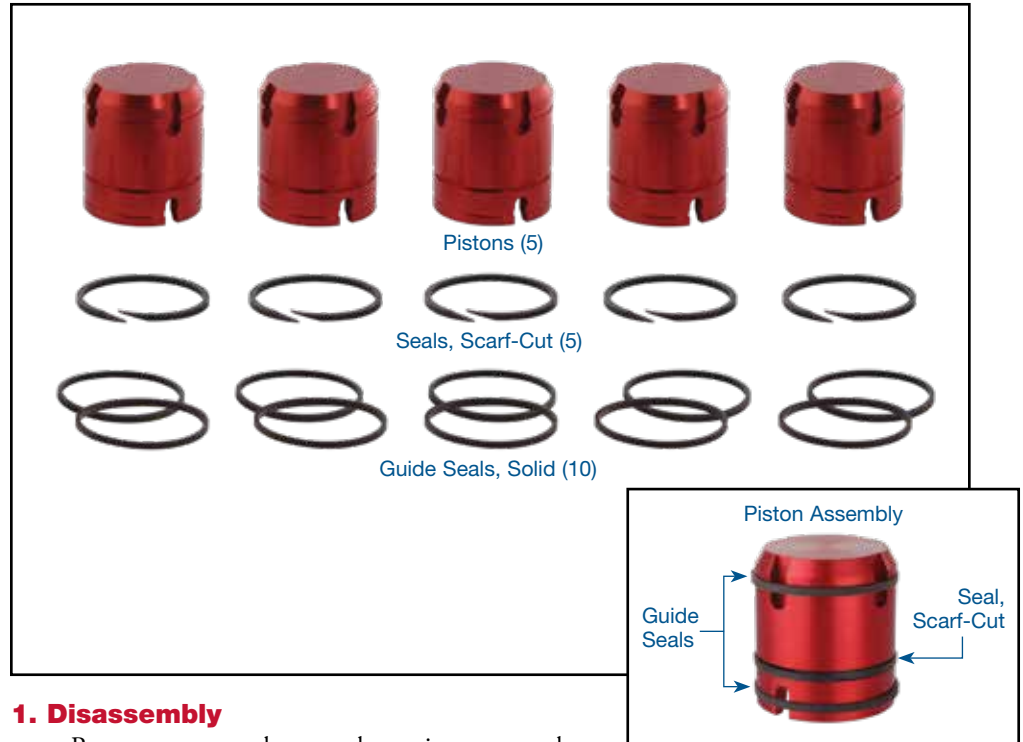


Accumulator Piston Kit

Part No.
44894-01MK

- Pistons (5)
- Guide Seals (10) PTFE, Solid
- Seal (5) PTFE, Scarf-Cut

Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



1. Disassembly

- Remove screws and accumulator piston cover plate.
- Remove OE piston and spring(s). If replacing multiple pistons, note the spring locations and quantities.
- Clean and inspect the bore.



NOTE: Inspect accumulator bores in valve body for scuffing and wear in the area indicated (**Figure 1**). The bore should be smooth in the hatched area shown.

2. Assembly and Installation

- Install the two solid guide seals in grooves at each end of the piston.
- Install the scarf-cut seal in the middle position groove.
- Install piston into bore. If solid guide seals haven't been re-sized, extra care should be taken as each is compressed into the bore.



NOTE: Solid guide seals will have some drag until they have undergone a heat cycle.

