

Exhaust Backfill Valve Kit

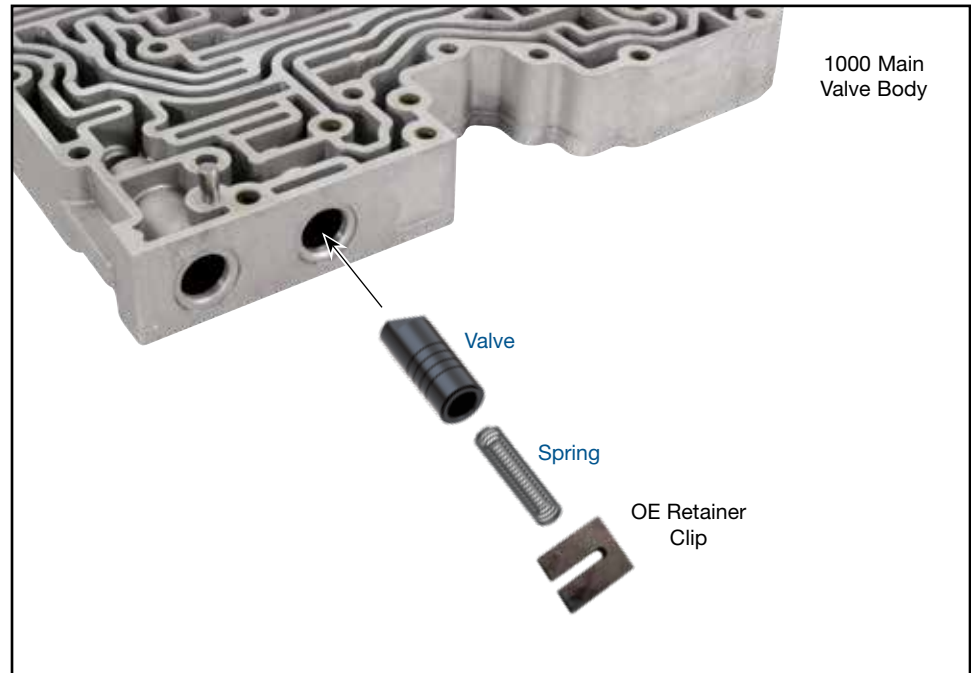
Part No.

37000-17K

- Valve
- Spring

NOTE: Fits '00-'15.

Allison® 1000/2000/2400



1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE exhaust backfill spring and valve.

2. Installation & Assembly

- Install Sonnax exhaust backfill valve, spring pocket facing outboard.
- Install Sonnax spring, ensuring it fits into valve spring pocket.
- Compress spring and reinstall OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

