

Oversized Clutch Boost Valve

Part No.
124740-56



NOTE: Fits any of three locations.

Tool Kit

Part No.
F-144740-TL22

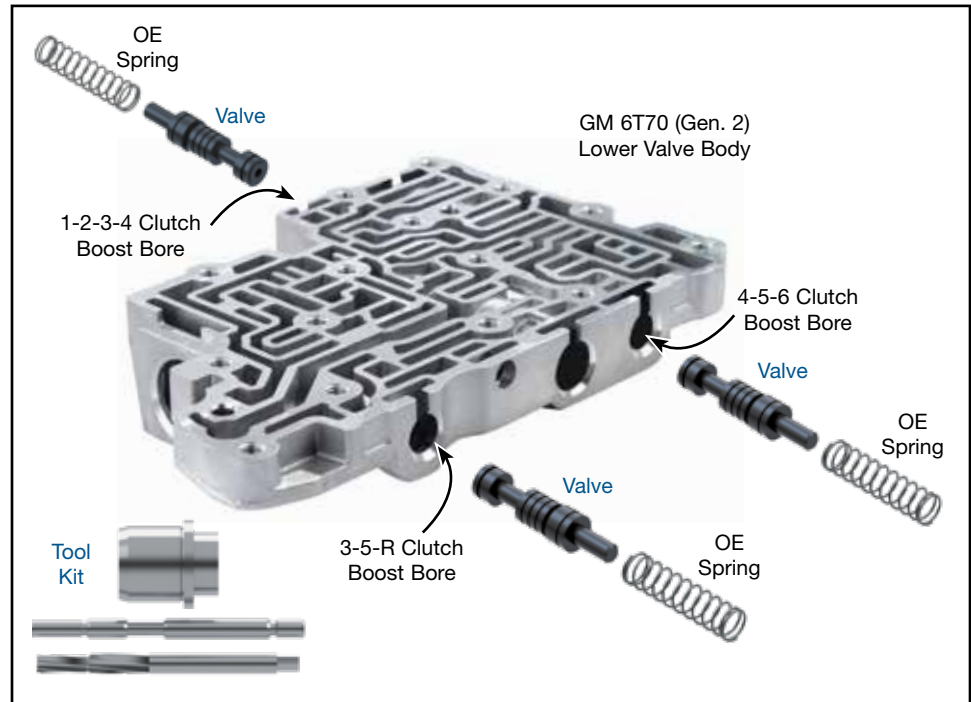


- Reamer
- Reamer Jig
- Guide Pin

NOTES: This tool kit can also be used to prepare various bores. Please visit www.sonnax.com for further details.

Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

GM 6T70 (Gen. 2), 6T75 (Gen. 2), 6T80 (Gen. 2)



1. Disassembly

- Remove OE valve train from target bore.
- Set aside OE spring and retainer for reuse. Discard OE valve.
- Thoroughly clean the bore before reaming.

2. Bore Reaming

Ream clutch boost valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-144740-TL22** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from valve bore and valve body.
- Install Sonnax valve into bore with spring stem oriented outboard.
- Install OE spring. Ensure spring is seated over valve spring stem.
- Install OE retainer, small tab outboard.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

