

Oversized Main Control Relief Valve

Part No.
37000-19

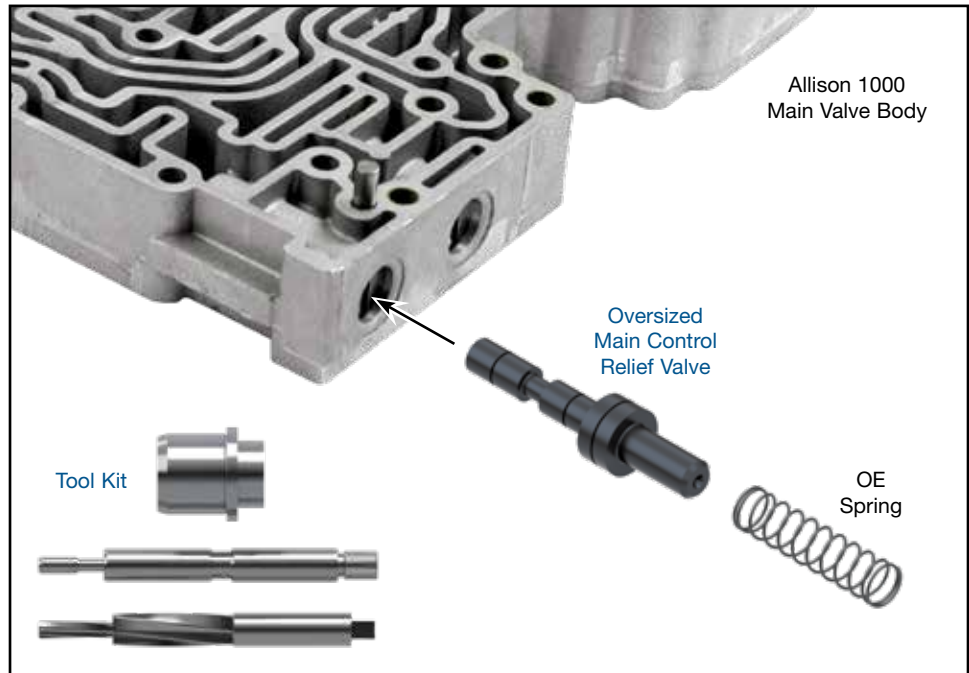
Tool Kit

Part No.
F-37000-TL19

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



1. Disassembly

- Remove OE valve train, keeping retainer and spring for reuse.
- Discard OE valve.

2. Bore Reaming

Ream control main relief bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-37000-TL19** and VB-FIX are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized control main relief valve and ensure free, full-stroke movement.
- Reinstall OE spring and secure in bore with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

