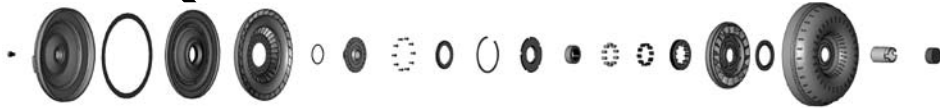


sonnax®

TIME TESTED • INDUSTRY TRUSTED®

TORQUE CONVERTER COMPONENTS



FD-HTCM-26K

Damper Eliminator Kit



INSTALLATION INSTRUCTIONS

1. Remove the stock AOD direct drive damper from the front cover.
2. Weld the **FD-HTCM-26** onto the front cover side of the turbine hub (**FD-HTCM-10** for the race kit, **FD-HT-AOD** for a stock converter). Note: This will NOT work with the OEM powdered metal turbine hub.
3. Install the turbine hub assembly into the turbine and weld or rivet the assembly together.
4. Install the front cover bushing, **FD-B-5**, into the front cover. This bushing is designed to fit into the bore.
5. Due to size variations in the OEM stamped covers, building up and sizing the bore is required. The bore should be sized to 1.174" ± .001".
6. Install the plastic washer, **FD-WP22-OE**, and the turbine assembly into the front cover and finish assembling the converter as normal.

