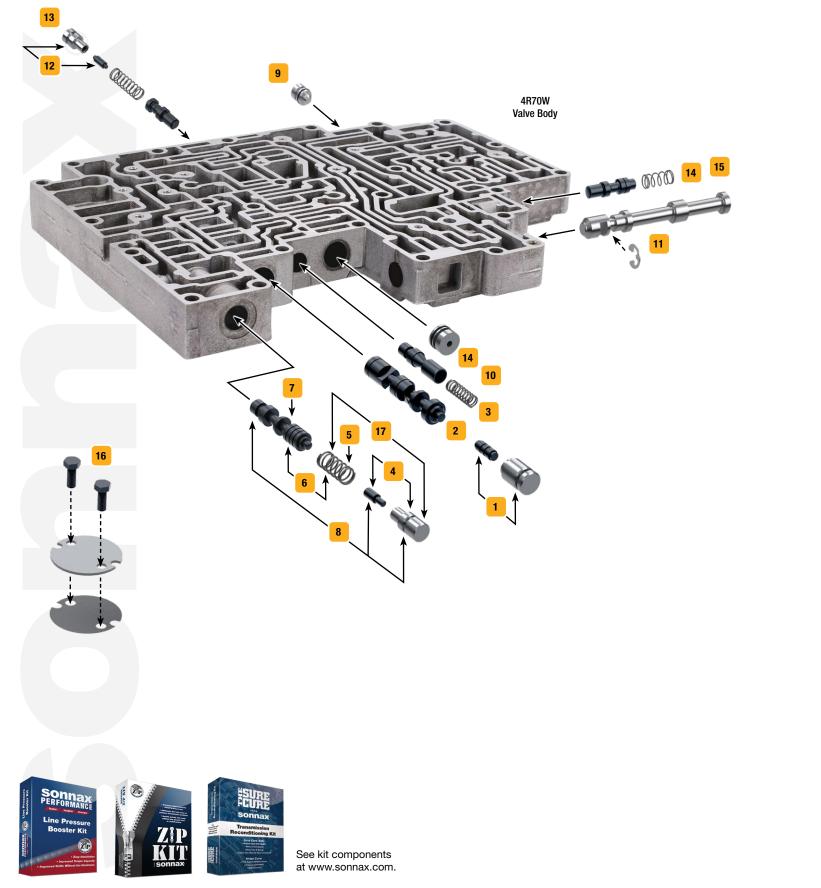
Ford AODE, 4R70W, 4R75W, 4R70E, 4R75E



† Recommended Tool

* VB-FIX Required



www.sonnax.com to see all products for the unit(s) shown here.

Symptoms/Benefits	Product Name	Part No.	Drop-In ZIP Zip Valve [™] Parts	Tooling
Multiple Symptoms			·	
	The Sure Cure® Kit	SC-AODE	4R70W, AODE, '95-earlier only	
Comprehensive kit for big problems you don't want back	The Sure Cure® Kit	SC-AODE-4R75E	Does not fit AODE '95-earlier	F-76948-TL*, 76948-TL4, 76948-BST, F-76948-TL47*
The first step in correcting common shift problems	Zip Kit®	AODE-4R75E-ZIP	ZIP 4R70E/W, 4R75E/W, '96-later AODE only	
TCC/Lockup Symptoms				
Shudder, Code 628, No lockup, TCC apply & release concerns, Delayed lockup	Bypass Clutch Control Plunger Valve Kit	1 76948-04K	ZIP Single .030" orifice sleeve design	
	Bypass Clutch Control Plunger Valve Kit	1 76948-64K	ZIP Four .063" orifices to match OE sleeve design	
Code 628, 741, 1741, 1744, No lockup, TCC slip, Low cooler flow	Oversized Bypass Clutch Control Valve	2 76948-31		76948-TL6, F-76948-TL6*
Converter shudder & TCC slip, Low converter	Converter Limit Valve Kit	3 76948-56K	ZĮÞ	
pressure, Overheated converter	Oversized Converter Limit Valve Kit	3 76948-58K		F-76948-TL47*
Pressure Problems				
Low Reverse boost, Delayed Reverse, Reverse slip, No Reverse, Low line rise in Reverse	Boost Valve Kit	4 76948-02K	ZIP '91-Later	
Soft shifts, Poor shift quality, Low base line pressure, Delayed Forward	Elevated Pressure Main Pressure Regulator Spring	5 76948-06	4R70W, AODE '91–'95 only, 5/bag	
	Elevated Pressure Regulator Valve Kit	6 76948-12K	ZIP '96-Later	
Poor shift quality, Soft shifts, Low line rise, Erratic buzz, Premature clutch failure	Main Pressure Regulator Valve	7 76948-01	ZIP Replaces '95-earlier 4-spool valves only	
	Main Pressure Regulator Valve	7 76948-09	ZIP '96-Later	
Uncontrolled pressure in Reverse, Soft shifts, Delayed Reverse, Low line rise, Throttle buzz	Oversized Pressure Regulator & Boost Valve Kit	8 76948-16K	4R70W, AODE '95-earlier only	F-76948-TL*, 76948-TL4, 76948-BST
	Oversized Pressure Regulator & Boost Valve Kit	8 76948-17K	'96-Later	F-76948-TL*, 76948-TL4, 76948-BST
Shift/Engagement Concerns				
Burnt bands, No Reverse, No 4th	O-Ringed 3-4 Shift Valve End Plug Kit	9 76948-49K	ZIP '01-Later, includes 5 end plugs	
Erratic shift timing, Oil leaks	0-Ringed End Plug Kit	10 76999-MED	ZIP Includes 3 end plugs	
Delayed engagement, Low line pressure, Burnt bands, Burnt clutches	Oversized Manual Valve Kit	11 76948-46	'92-Later, upgrades '92–'98 units to '99-later specifications	F-76948-TL46*
	Overdrive Servo Regulator Kit	12 76948-29K	ZIP 4R70E/W, 4R75E/W, '01-later only	
4-3 Neutral, No 4th, Burnt OD band	Oversized Overdrive Servo Regulator	13 76948-59K	4R70E/W, 4R75E/W, '01-later only	F-76948-TL59*
Erratic shifts, Loss of Forward under hard		14 76948-14K	ZiP	76948-BST2 †
acceleration from a stop, 2-3 Neutral, No 2nd	Oversized Solenoid Regulator Valve Kit			F-76948-TL47*
Component Damage/Failure			·	
Forward & direct clutch failure, Separator plate cracking, Cross leaks	Valve Body Retainer Plate Kit	16 76507F-01K	4R70E/W, 4R75E/W '01-later only	
High Performance/Heavy Duty Up	grades	·		·
Classic, large-ratio boost valve for crisp, clean shifts without harshness		17 4R70W-LB1	ZIP Unique design improves performance in Forward & Reverse while preventing runaway line pressure	
Tools	Vacuum Test Plate Kit	76948-VTP		VACTEST-01K
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