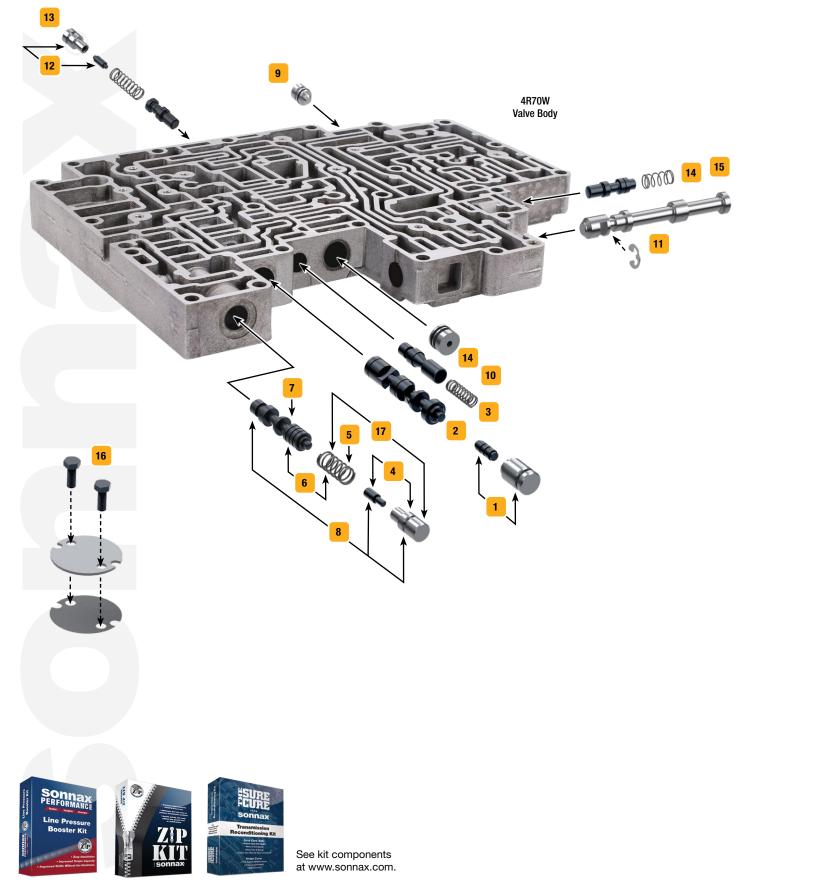
Ford AODE, 4R70W, 4R75W, 4R70E, 4R75E



† Recommended Tool

* VB-FIX Required



www.sonnax.com to see all products for the unit(s) shown here.

| Symptoms/Benefits | Product Name | Part No. | Drop-In ZIP Zip Valve [™] Parts | Tooling |
|--|---|----------------|--|---|
| Multiple Symptoms | | | · | |
| | The Sure Cure® Kit | SC-AODE | 4R70W, AODE, '95-earlier only | |
| Comprehensive kit for big problems you don't want back | The Sure Cure® Kit | SC-AODE-4R75E | Does not fit AODE '95-earlier | F-76948-TL*, 76948-TL4, 76948-BST, F-76948-TL47* |
| The first step in correcting common shift problems | Zip Kit® | AODE-4R75E-ZIP | ZIP 4R70E/W, 4R75E/W, '96-later AODE only | |
| TCC/Lockup Symptoms | | | | |
| Shudder, Code 628, No lockup, TCC apply & release concerns, Delayed lockup | Bypass Clutch Control Plunger Valve Kit | 1 76948-04K | ZIP Single .030" orifice sleeve design | |
| | Bypass Clutch Control Plunger Valve Kit | 1 76948-64K | ZIP Four .063" orifices to match OE sleeve design | |
| Code 628, 741, 1741, 1744, No lockup, TCC slip, Low cooler flow | Oversized Bypass Clutch Control Valve | 2 76948-31 | | 76948-TL6, F-76948-TL6* |
| Converter shudder & TCC slip, Low converter | Converter Limit Valve Kit | 3 76948-56K | ZĮÞ | |
| pressure, Overheated converter | Oversized Converter Limit Valve Kit | 3 76948-58K | | F-76948-TL47* |
| Pressure Problems | | | | |
| Low Reverse boost, Delayed Reverse, Reverse slip, No Reverse, Low line rise in Reverse | Boost Valve Kit | 4 76948-02K | ZIP '91-Later | |
| Soft shifts, Poor shift quality, Low base line pressure, Delayed Forward | Elevated Pressure Main Pressure Regulator Spring | 5 76948-06 | 4R70W, AODE '91–'95 only, 5/bag | |
| | Elevated Pressure Regulator Valve Kit | 6 76948-12K | ZIP '96-Later | |
| Poor shift quality, Soft shifts, Low line rise, Erratic buzz, Premature clutch failure | Main Pressure Regulator Valve | 7 76948-01 | ZIP Replaces '95-earlier 4-spool valves only | |
| | Main Pressure Regulator Valve | 7 76948-09 | ZIP '96-Later | |
| Uncontrolled pressure in Reverse, Soft shifts, Delayed Reverse, Low line rise, Throttle buzz | Oversized Pressure Regulator & Boost Valve Kit | 8 76948-16K | 4R70W, AODE '95-earlier only | F-76948-TL*, 76948-TL4, 76948-BST |
| | Oversized Pressure Regulator & Boost Valve Kit | 8 76948-17K | '96-Later | F-76948-TL*, 76948-TL4, 76948-BST |
| Shift/Engagement Concerns | | | | |
| Burnt bands, No Reverse, No 4th | O-Ringed 3-4 Shift Valve End Plug Kit | 9 76948-49K | ZIP '01-Later, includes 5 end plugs | |
| Erratic shift timing, Oil leaks | 0-Ringed End Plug Kit | 10 76999-MED | ZIP Includes 3 end plugs | |
| Delayed engagement, Low line pressure, Burnt bands, Burnt clutches | Oversized Manual Valve Kit | 11 76948-46 | '92-Later, upgrades '92–'98 units to '99-later specifications | F-76948-TL46* |
| | Overdrive Servo Regulator Kit | 12 76948-29K | ZIP 4R70E/W, 4R75E/W, '01-later only | |
| 4-3 Neutral, No 4th, Burnt OD band | Oversized Overdrive Servo Regulator | 13 76948-59K | 4R70E/W, 4R75E/W, '01-later only | F-76948-TL59* |
| Erratic shifts, Loss of Forward under hard | | 14 76948-14K | ZiP | 76948-BST2 † |
| acceleration from a stop, 2-3 Neutral, No 2nd | Oversized Solenoid Regulator Valve Kit | | | F-76948-TL47* |
| Component Damage/Failure | | | · | |
| Forward & direct clutch failure, Separator plate cracking, Cross leaks | Valve Body Retainer Plate Kit | 16 76507F-01K | 4R70E/W, 4R75E/W '01-later only | |
| High Performance/Heavy Duty Up | grades | · | | · |
| Classic, large-ratio boost valve for crisp, clean shifts without harshness | | 17 4R70W-LB1 | ZIP Unique design improves performance in Forward & Reverse while preventing runaway line pressure | |
| Tools | Vacuum Test Plate Kit | 76948-VTP | | VACTEST-01K |
| I | | | 1 | |