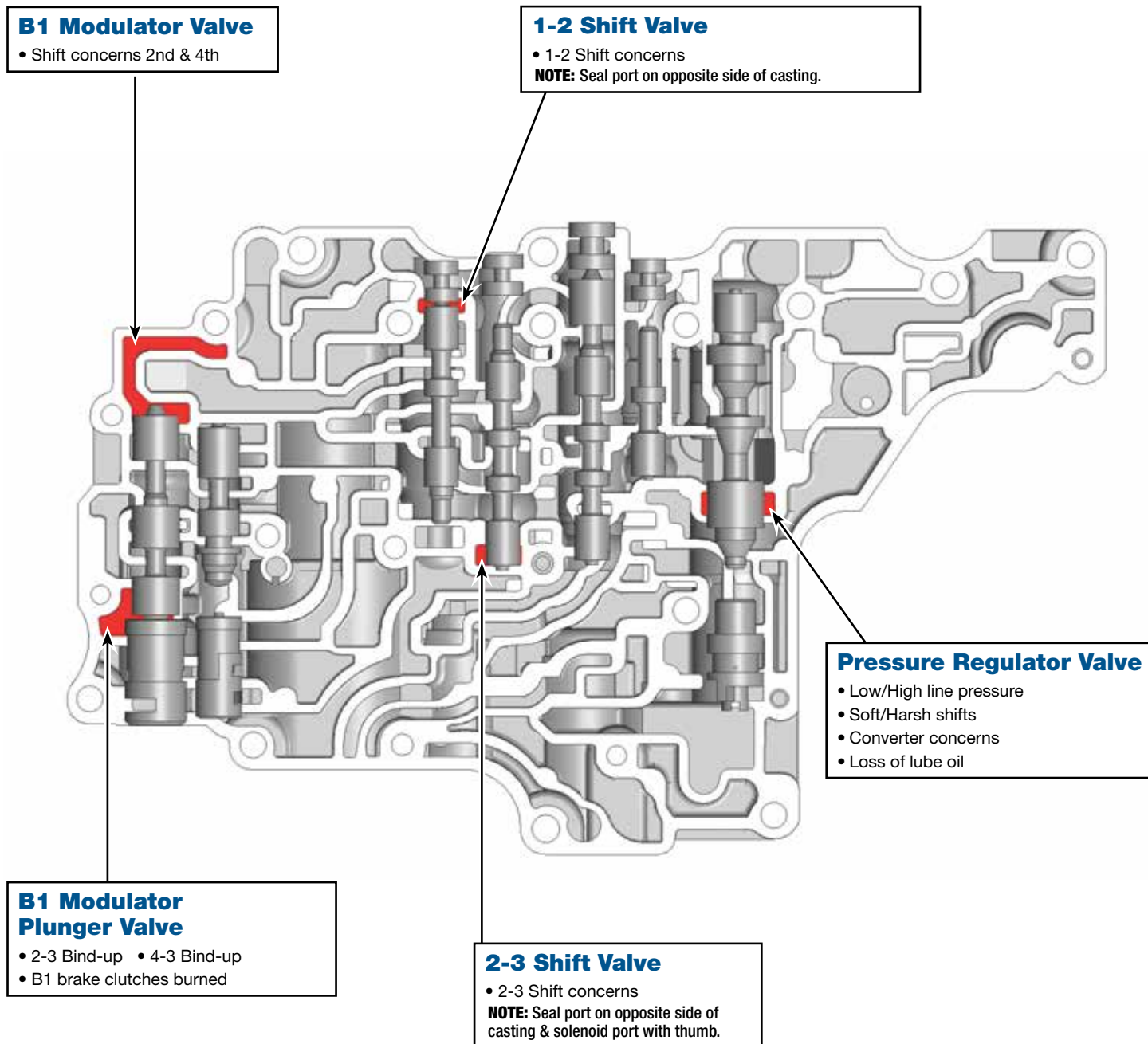


Critical Wear Areas & Vacuum Test Locations

NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

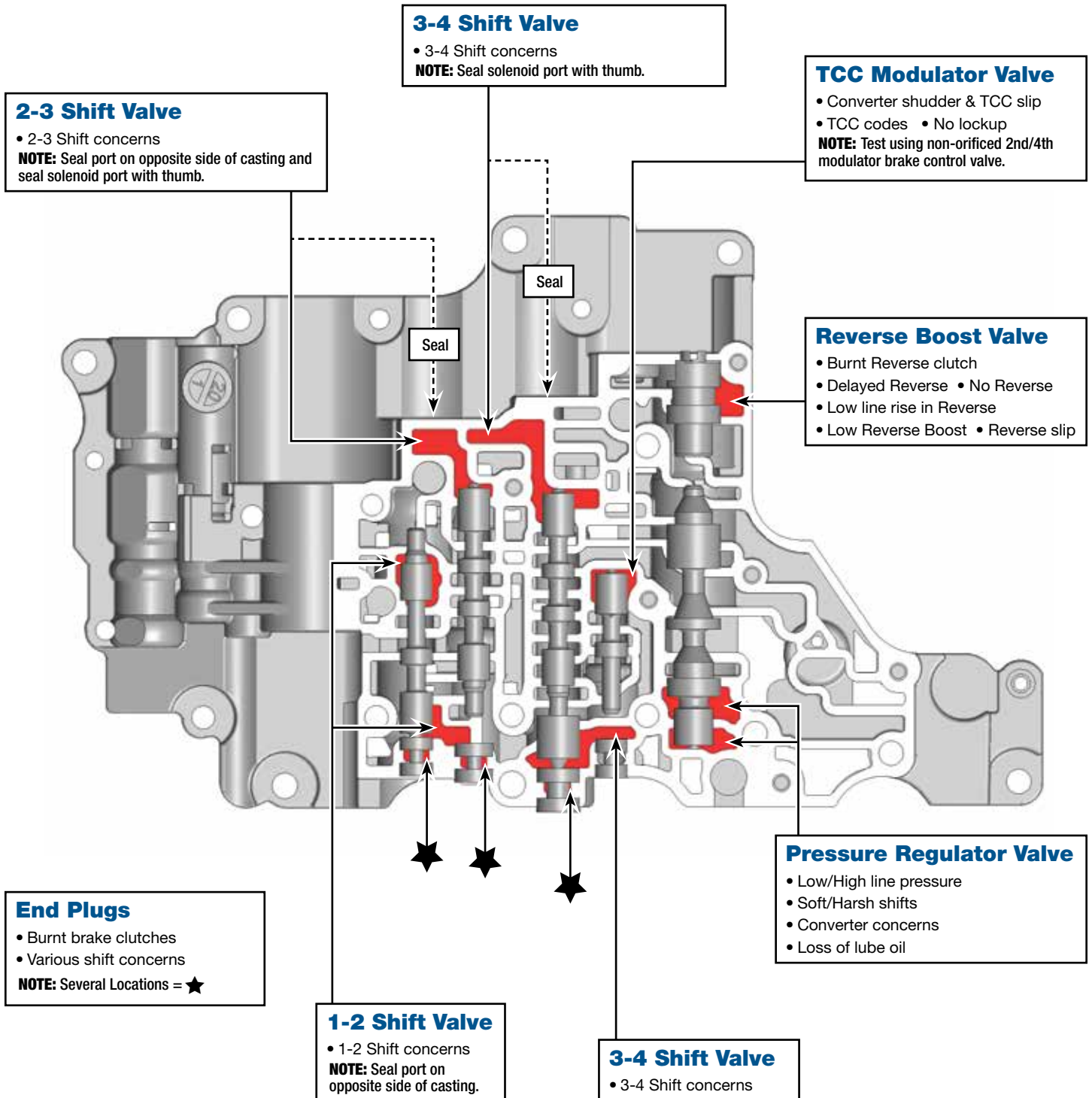
Front Control Valve Body - Top Side (Bottom Side Inset)



Critical Wear Areas & Vacuum Test Locations

NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

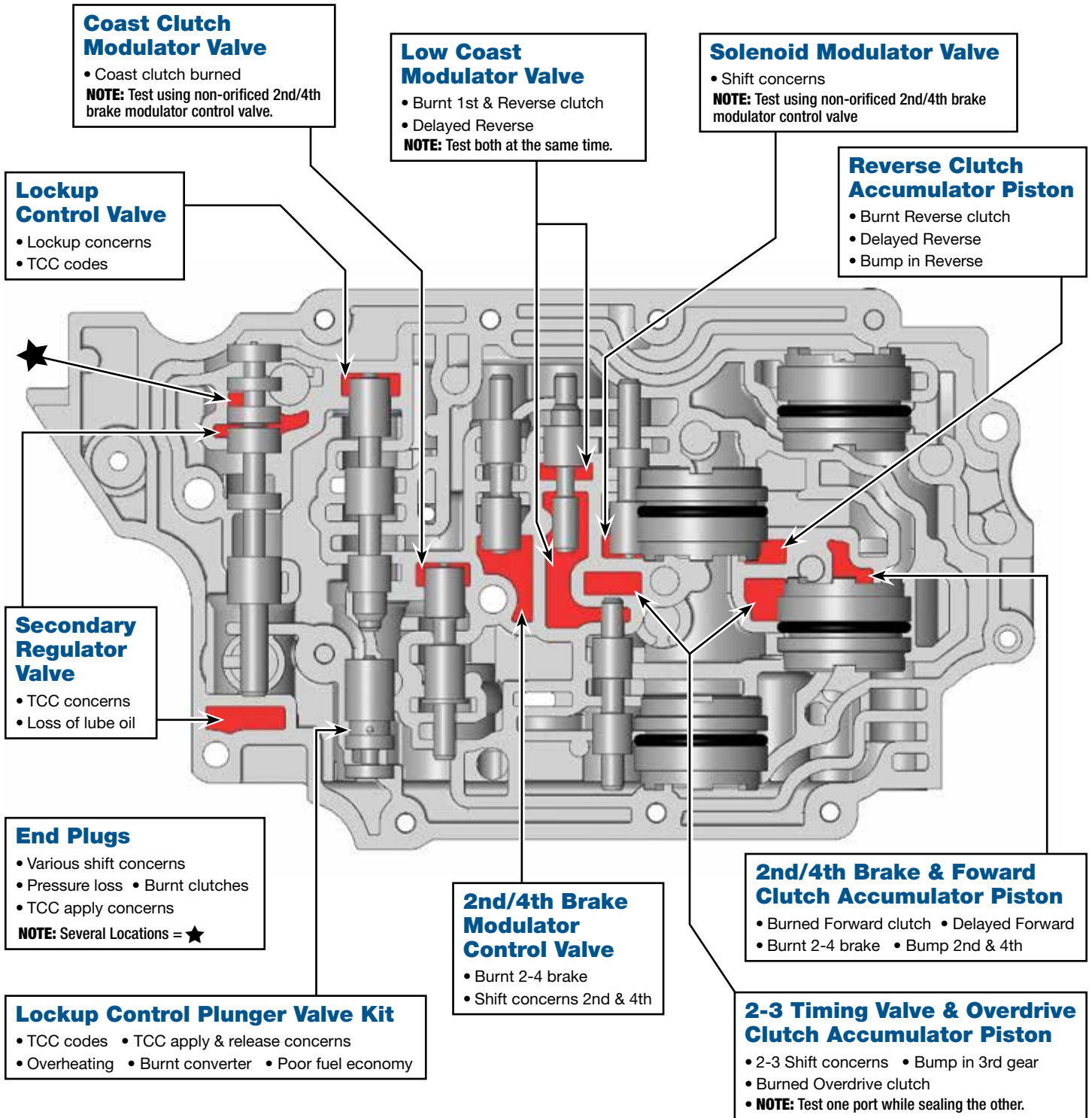
Front Control Valve Body - Cover Side



Critical Wear Areas & Vacuum Test Locations

NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

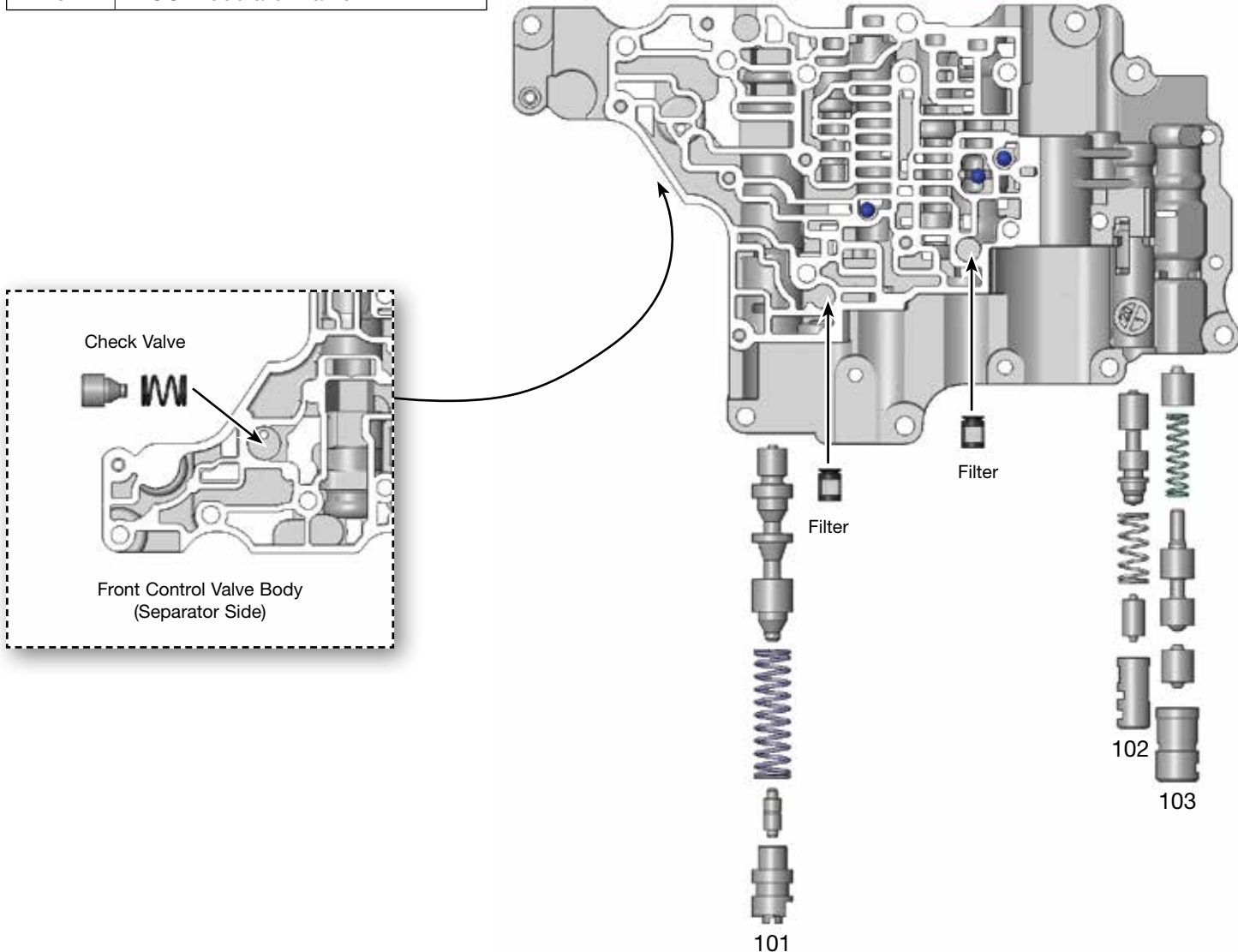
Rear Control Valve Body - Separator Plate



OE Exploded View

Front Control Valve Body - Cover Side (Separator Side Inset) Shown Here

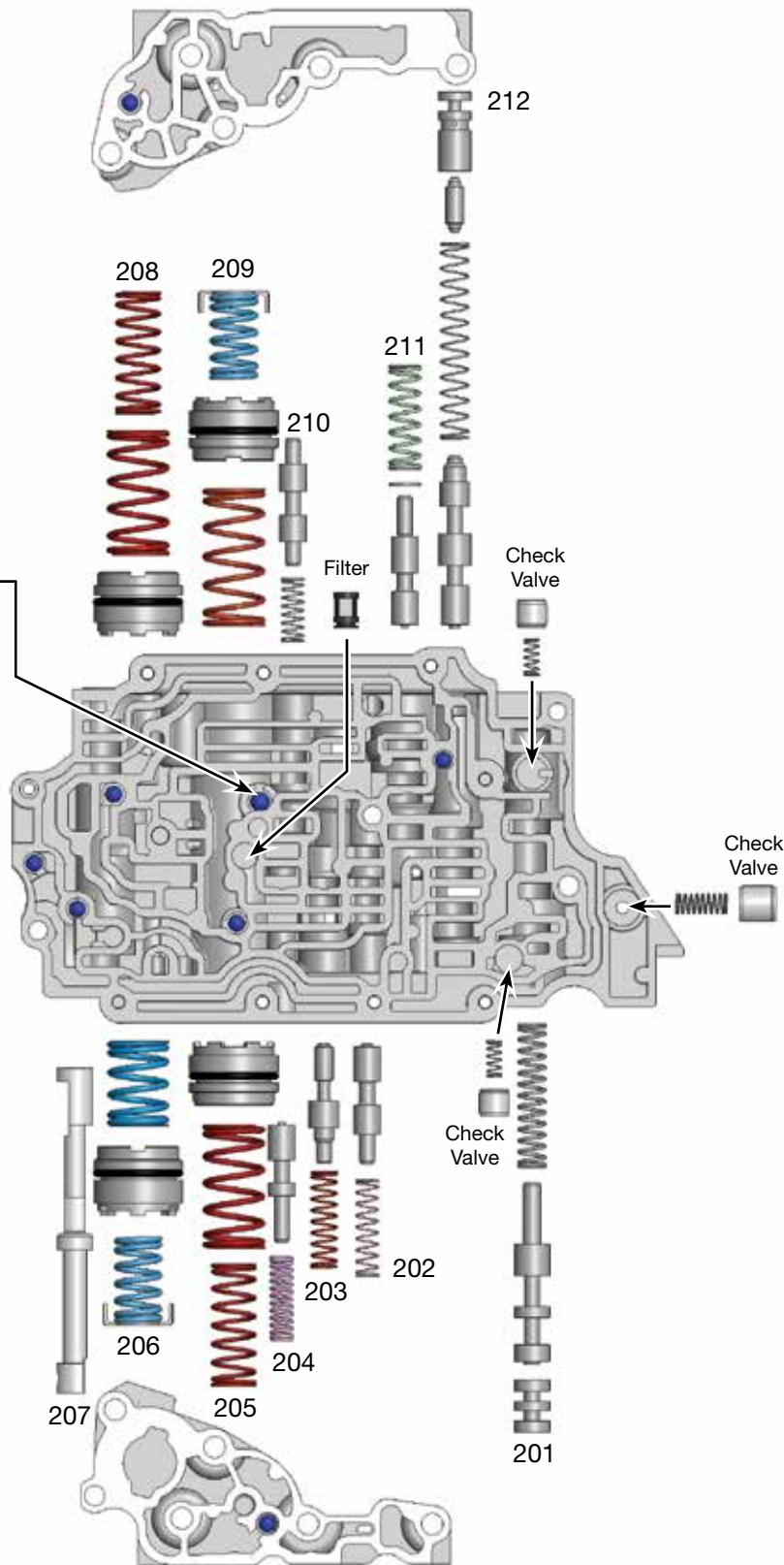
Front Control Valve Body Descriptions	
I.D. No.	Description
101	Reverse Boost Assembly & Pressure Regulator Valve
102	Accumulator Control Valve & Plunger Assembly
103	B1 Modulator Valve & Plunger Assembly
104	1-2 Shift Valve
105	2-3 Shift Valve
106	3-4 Shift Valve
107	TCC Modulator Valve



OE Exploded View

Rear Control Valve Body

Checkball, Large .250" dia.
(All 10 others, Small .218" dia.)



Rear Control Valve Body Descriptions	
I.D. No.	Description
201	Secondary Regulator Valve
202	2nd/4th Brake Modulator Control Valve
203	Low Coast Modulator Valve
204	Solenoid Modulator Valve
205	Reverse Clutch Accumulator Piston
206	2nd/4th Brake Accumulator Piston
207	Manual Valve
208	Forward Clutch Accumulator Piston
209	Overdrive Clutch Accumulator Piston
210	2-3 Timing Valve
211	Coast Clutch Modulator Valve
212	Lockup Control Valve & Plunger Assembly