Vacuum Readings, in-HG										Calculated Average	Minimum Vacuum	
Bore Locations	Core 1	Core 2	Core 3	Core 4	Core 5	Core 6	Core 7	Core 8	Core 9	Core 10	Vacuum	Standard



The Sonnax vacuum test data sheet is a document that can be printed or downloaded and stored on your computer. This test data sheet helps to track vacuum readings in critical wear areas from up to 10 cores of the same type. Comparing results from 10 cores aids in wear pattern identification.

Recording results allows an average vacuum reading for each bore to be calculated. Your minimum vacuum standard for each bore can be established from this data. These standards should reflect your warranty requirements and customer needs.

## **Application:** 4L60-E

	Vacuum Readings, in-HG									Calculated Average	Minimum Vacuum	
Bore Locations	Core 1	Core 2	Core 3	Core 4	Core 5	Core 6	Core 7	Core 8	Core 9	Core 10	Vacuum	Standard
Reverse Abuse Bore Plug	12	15	13	18							14.5	16
3-4 Shift Valve, Inboard	13	14	12	17							14	18
3-4 Shift Valve, Outboard	12	9	7	19							11.75	16
Forward Abuse Bore Plug	15	10	8	15							12	16
Accumulator Valve	18	12	10	14							13.5	16
Actuator Feed Limit	16	17	15	13							15.25	16
TCC Reg Valve, Inboard	14	18	16	12							15	18
TCC Reg Valve, Outboard	13	15	13	15							14	16
4-3 Sequence, Outboard	12	9	11	16							12	16
4-3 Sequence, Middle	10	8	10	18							11.5	16
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Recording results allows an average vacuum reading for each bore to established from this data. These standards should reflect your warranty requirements and customer needs.