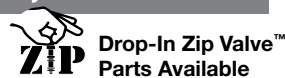


Critical Wear Areas & Vacuum Test Locations



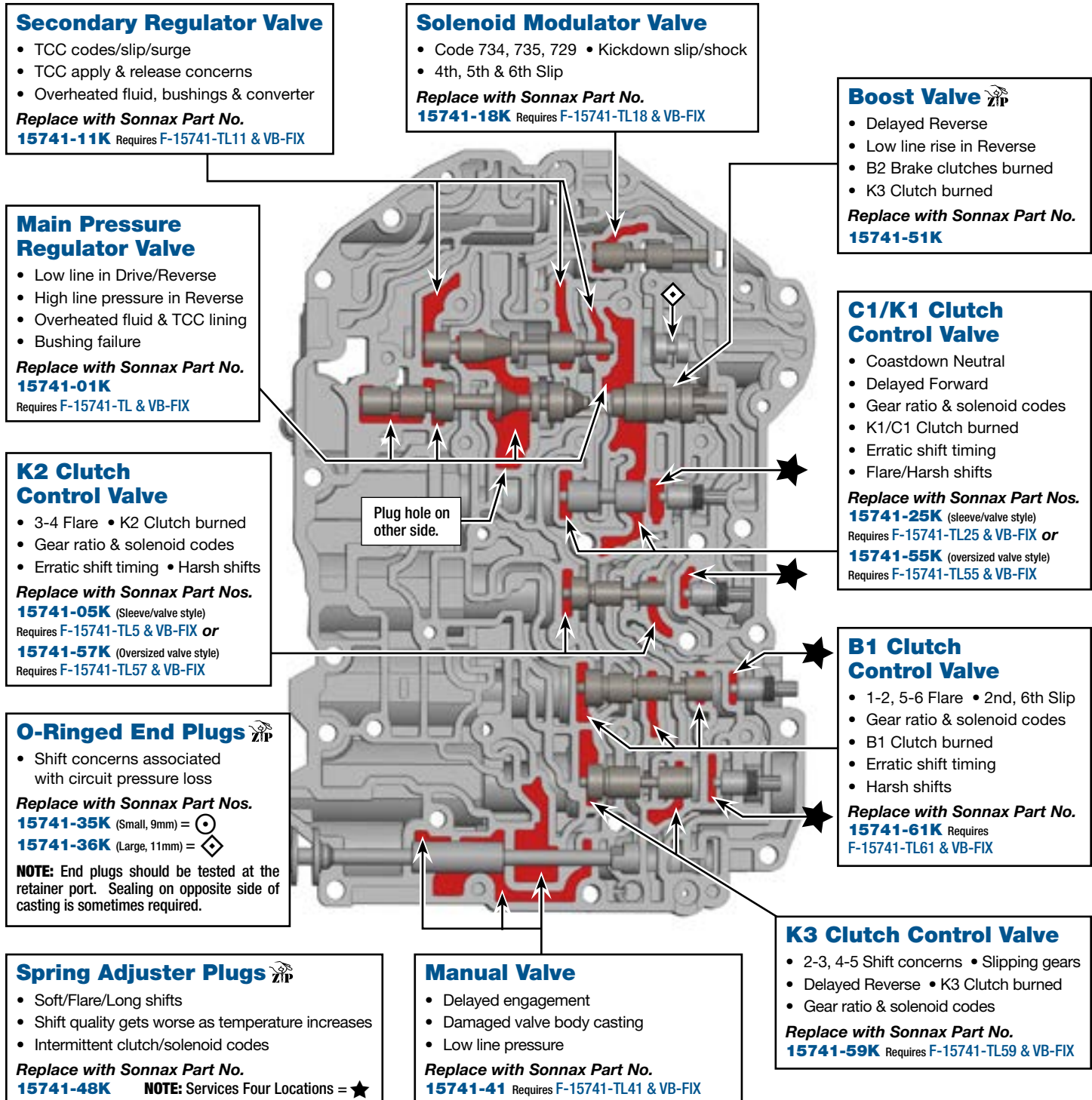
NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

Lower Valve Body • 09G Shown

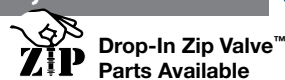


For specific vacuum test information, refer to individual part instructions included in kits and available at www.sonnax.com.

Click on Sonnax part numbers to see more information.



Critical Wear Areas & Vacuum Test Locations



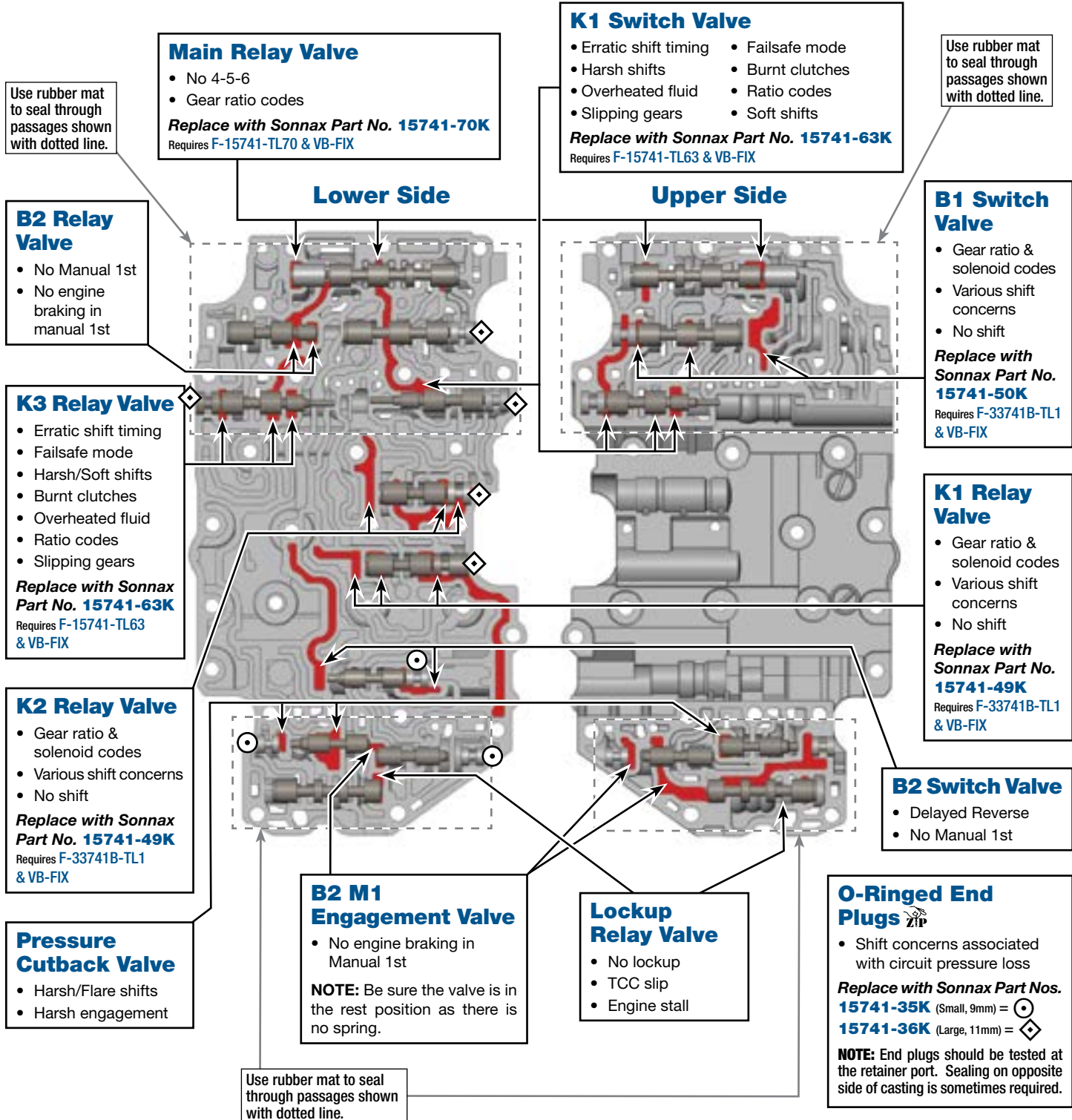
NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

Middle Valve Body • 09G Shown



For specific vacuum test information, refer to individual part instructions included in kits and available at www.sonnax.com.

Click on Sonnax part numbers to see more information.



Critical Wear Areas & Vacuum Test Locations

ZIP Drop-In Zip Valve™
Parts Available

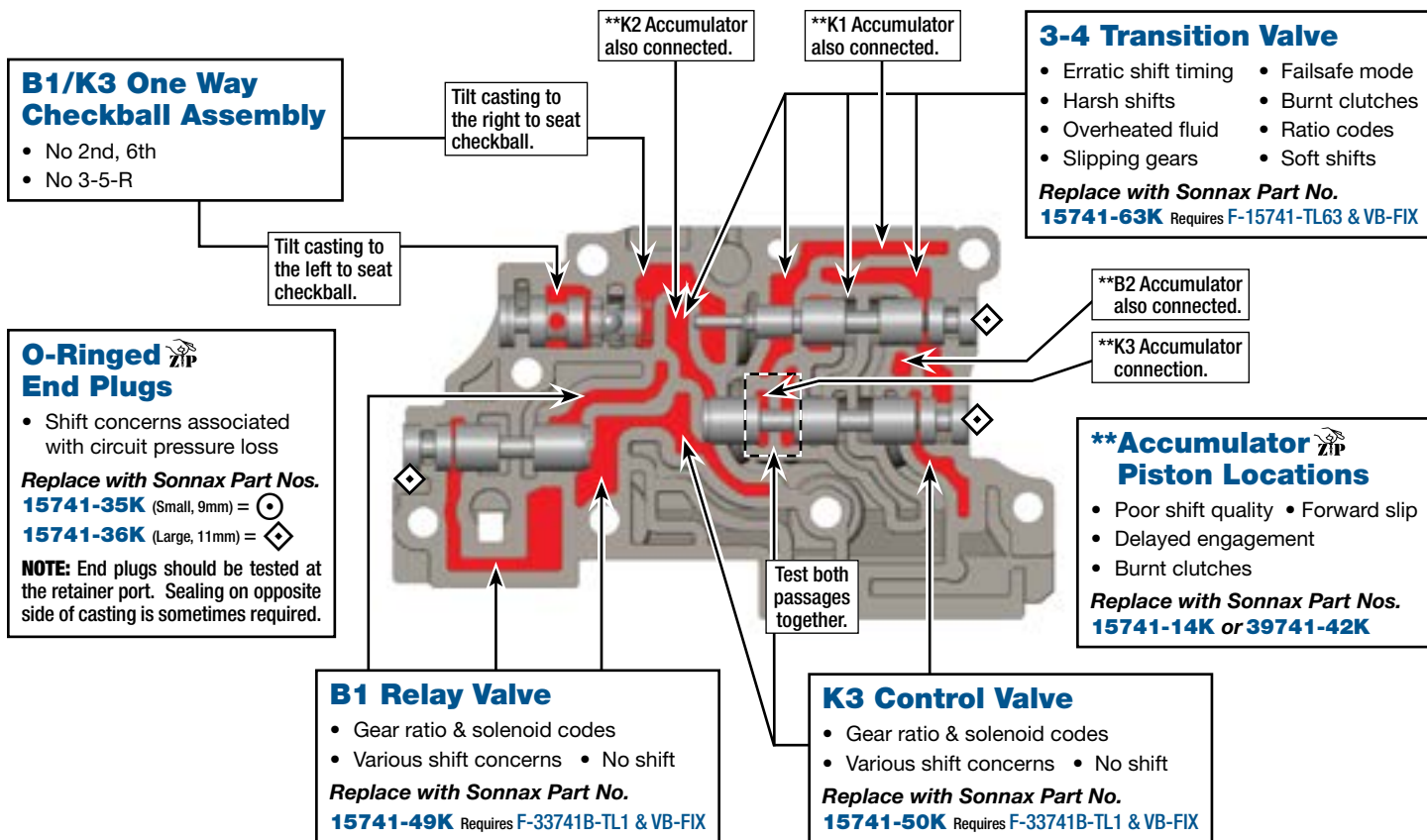
NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts are noted for replacement.

Upper Valve Body #1 • 09G Shown

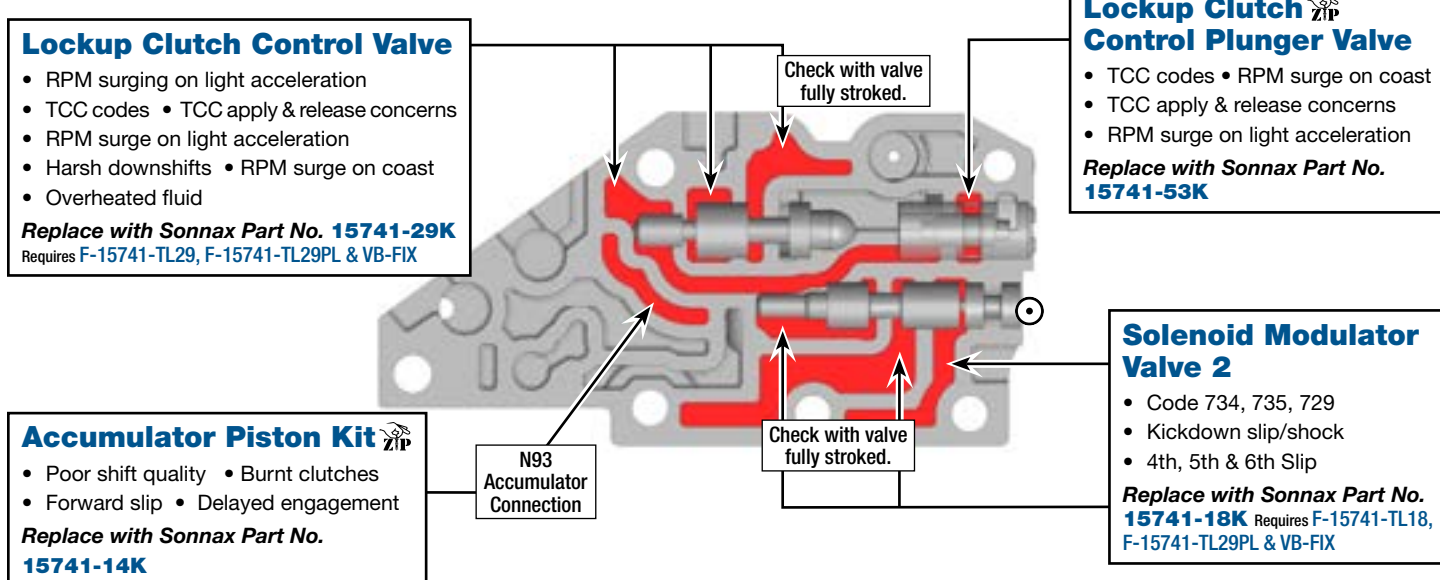


For specific vacuum test information, refer to individual part instructions included in kits and available at www.sonnax.com.

Click on Sonnax part numbers to see more information.

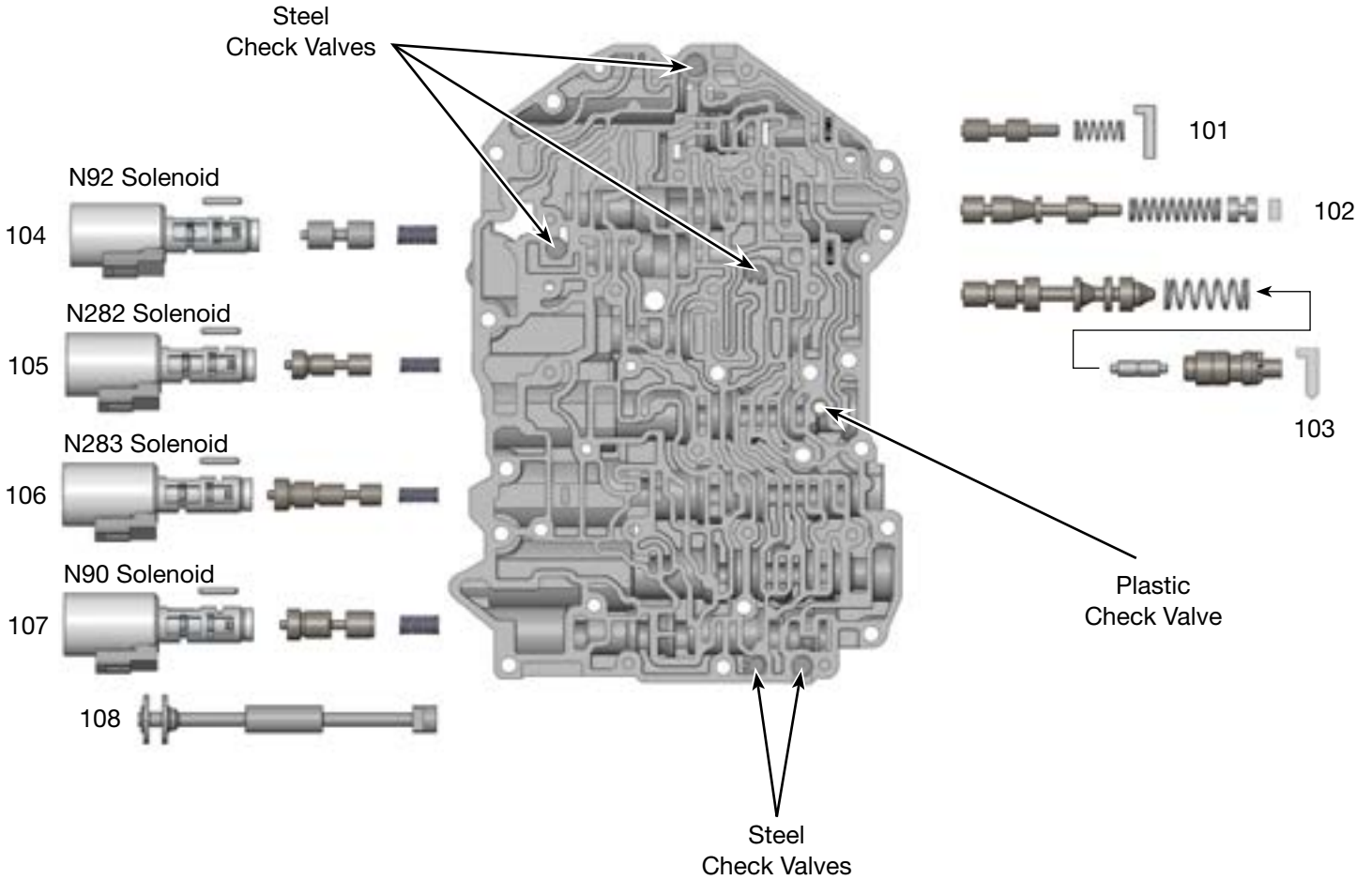


Upper Valve Body #2 • 09G Shown



OE Exploded View

Lower Valve Body • 09G Shown

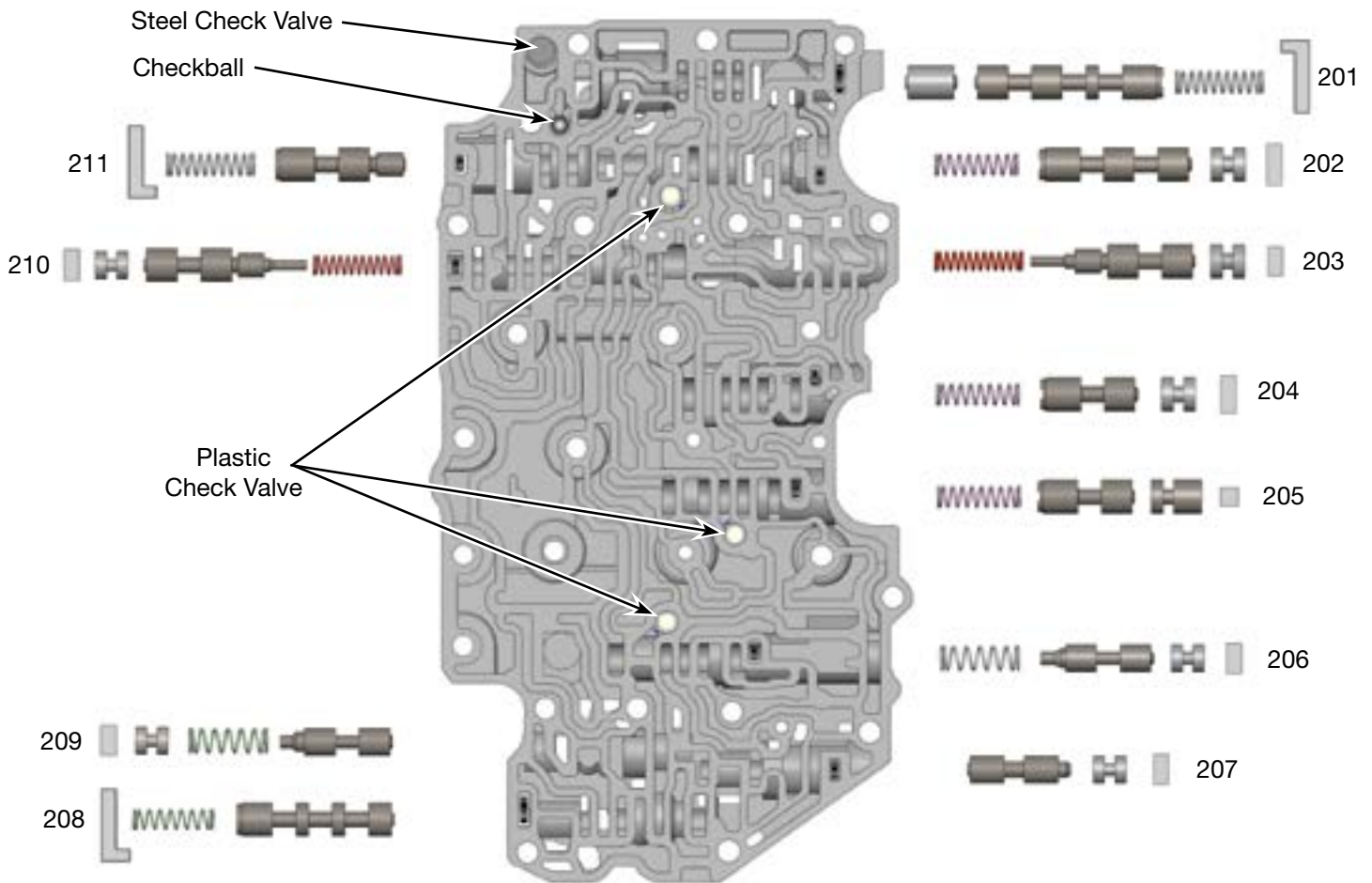


Lower Valve Body Descriptions

I.D. No.	Description
101	Solenoid Modulator Valve
102	Secondary Regulator Valve
103	Main Pressure Regulator & Boost Valve
104	C1/K1 Clutch Control Valve
105	K2 Clutch Control Valve
106	B1 Clutch Control Valve
107	K3 Clutch Control Valve
108	Manual Valve

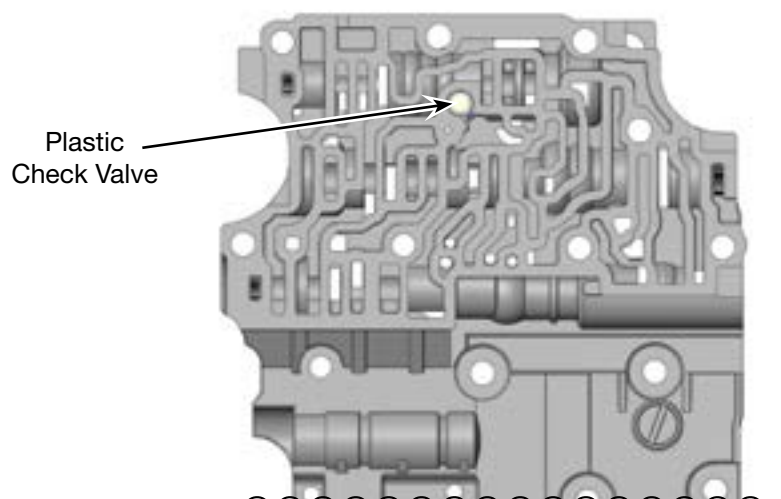
OE Exploded View

Middle Valve Body (Bottom Side) • 09G Shown



Middle Valve Body Descriptions	
I.D. No.	Description
201	Main Relay Valve
202	B1 Switch Valve
203	K1 Switch Valve
204	K2 Relay Valve
205	K1 Relay Valve
206	B2 Switch Valve
207	B2 M1 Engagement Valve
208	Lockup Relay Valve
209	Pressure Cutback Valve
210	K3 Relay Valve
211	B2 Relay Valve

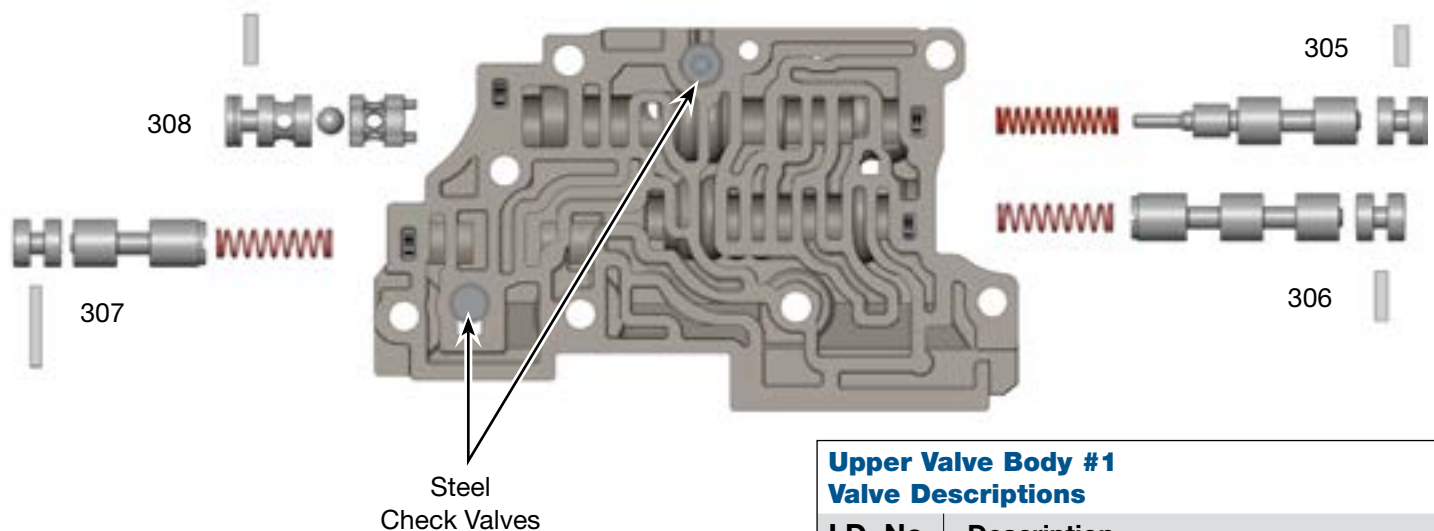
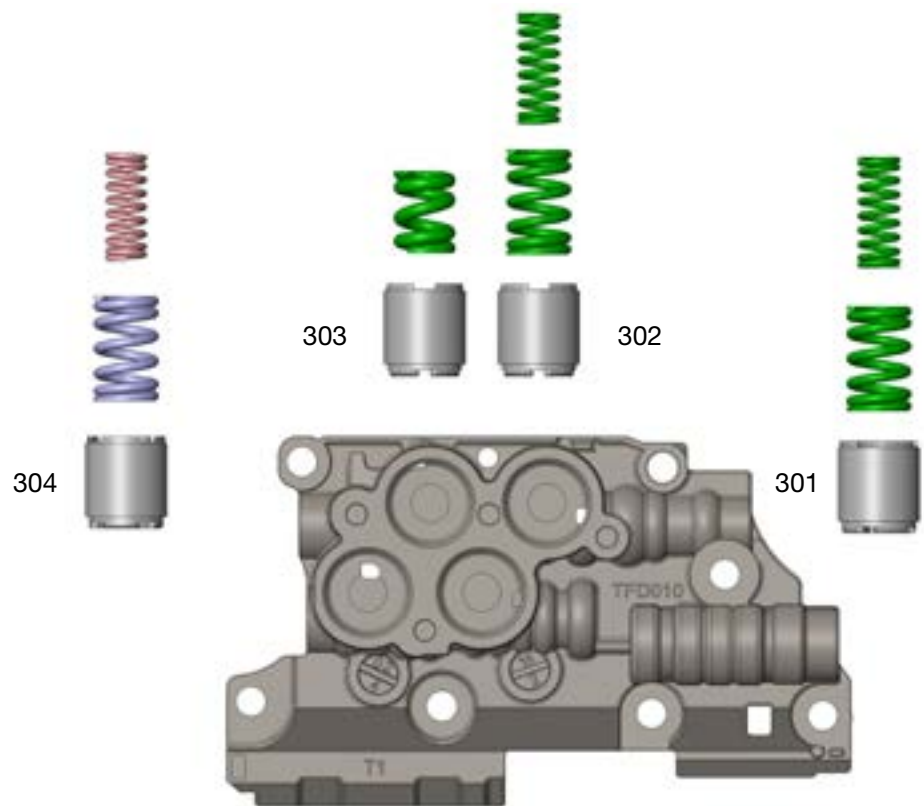
Middle Valve Body (Upper Side) • 09G Shown



OE Exploded View

Upper Valve Body • #1 Exploded View • 09G Shown

Upper Valve Body #1 Accumulator Descriptions	
I.D. No.	Description
301	K3 Accumulator
302	K2 Accumulator
303	K1 Accumulator
304	B2 Accumulator



Upper Valve Body #1 Valve Descriptions	
I.D. No.	Description
305	3-4 Transition Valve
306	K3 Control Valve
307	B1 Relay Valve
308	B1/K3 One Way Checkball Assembly

OE Exploded View

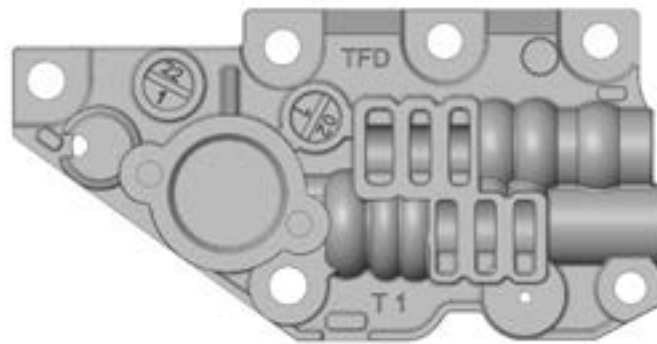
Upper Valve Body • #2 Exploded View • 09G Shown

401

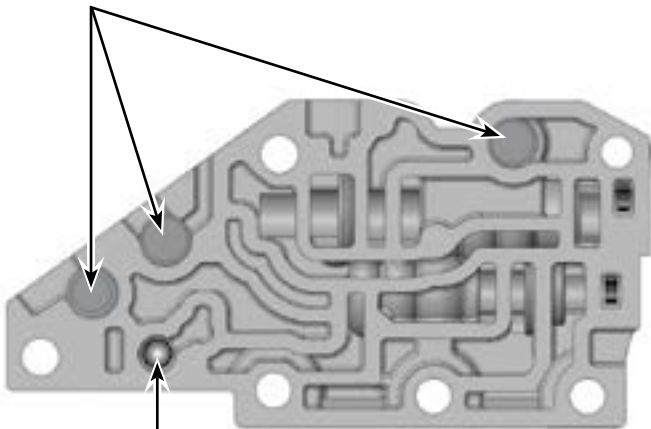


Upper Valve Body #2 Accumulator Description

I.D. No.	Description
401	N93 Line Pressure Control Accumulator

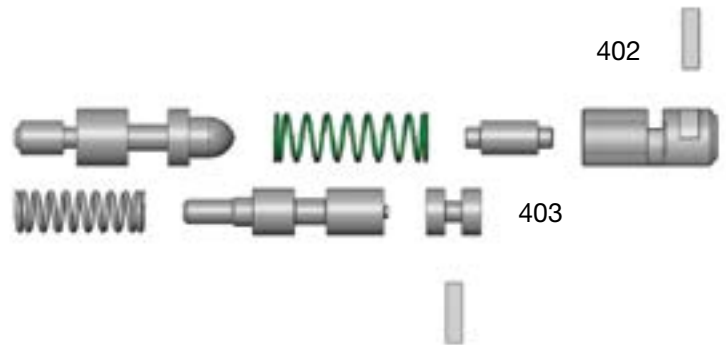


Steel
Check Valves



Checkball

402



403

Upper Valve Body #2 Descriptions

I.D. No.	Description
402	Lockup Clutch Control Valve
403	Solenoid Modulator Valve 2