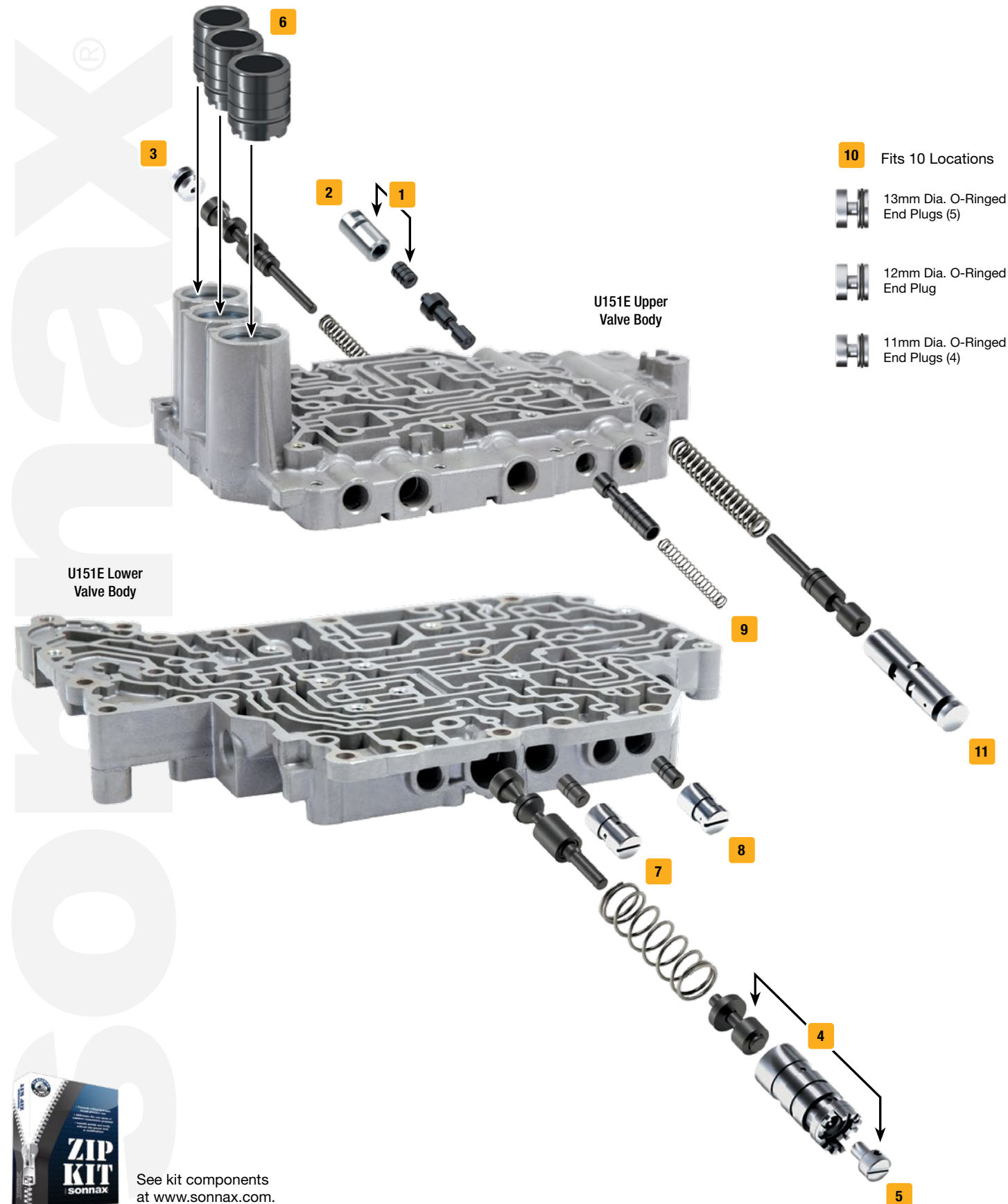


Click on part numbers for product details or visit [www.sonnax.com](http://www.sonnax.com) to see all products for the unit(s) shown here.



Symptoms/Part Type	Product Name	Part No.	Details	Tooling
<b>Multiple Symptoms</b>				
The first step in correcting common shift problems.	Zip Kit®	U151E-U250E-ZIP		
<b>TCC/Lockup Symptoms</b>				
TCC apply & release concerns, TCC codes, Burnt converter	Lockup Control Plunger Valve Kit	1 57917E-03K		
TCC apply & release concerns, TCC codes, Harsh downshifts, Burnt converter	Oversized Lockup Control Valve Kit	2 27741-25K		F-27741-TL25*
TCC apply & release concerns, TCC codes, Burnt converter, Lube failures	Oversized Secondary Pressure Regulator Valve Kit	3 57917E-16K		F-57917E-TL16*
<b>Pressure Problems</b>				
Soft shifts, Low line rise in Drive, High line pressure in Reverse	Boost Valve Kit	4 27741-01K		
Soft shifts, Low line pressure, Harsh shifts, High line pressure in Reverse	Oversized Pressure Regulator & Boost Valve Kit	5 27741-08K		57917E-TL8
<b>Shift/Engagement Concerns</b>				
Delayed engagement, Flare shifts, Forward slip, Burnt clutches	Accumulator Piston Kit	6 57917E-19K	Fits any of 3 locations	
2-3 Bind-up, 4-3 Bind-up, B1 Clutches burned, Harsh 1 through 4 maneuver shifts	B1 Apply Control Plunger Kit	7 27741-04K		
Delayed Reverse, B2 Clutches burned, No engine braking in manual low, Erratic shift timing	B2 Apply Control Plunger Kit	8 27741-06K		
Shift concerns, UD/B3 Clutches burned	Oversized B3 Orifice Control Valve Kit	9 27741-16K		F-15741-TL18*
Inconsistent shift quality, Flare shifts, Clutch failure, Bump shifts, Bang shifts	O-Ringed End Plug Kit	10 27741-20K	Includes 10 end plugs	
Slips & flares, Erratic shift feel & engagements, Harsh upshifts, Bind-up, TCC cycling	Solenoid Modulator Valve Kit	11 27741-13K		F-27741-TL13*

\* VB-FIX Required