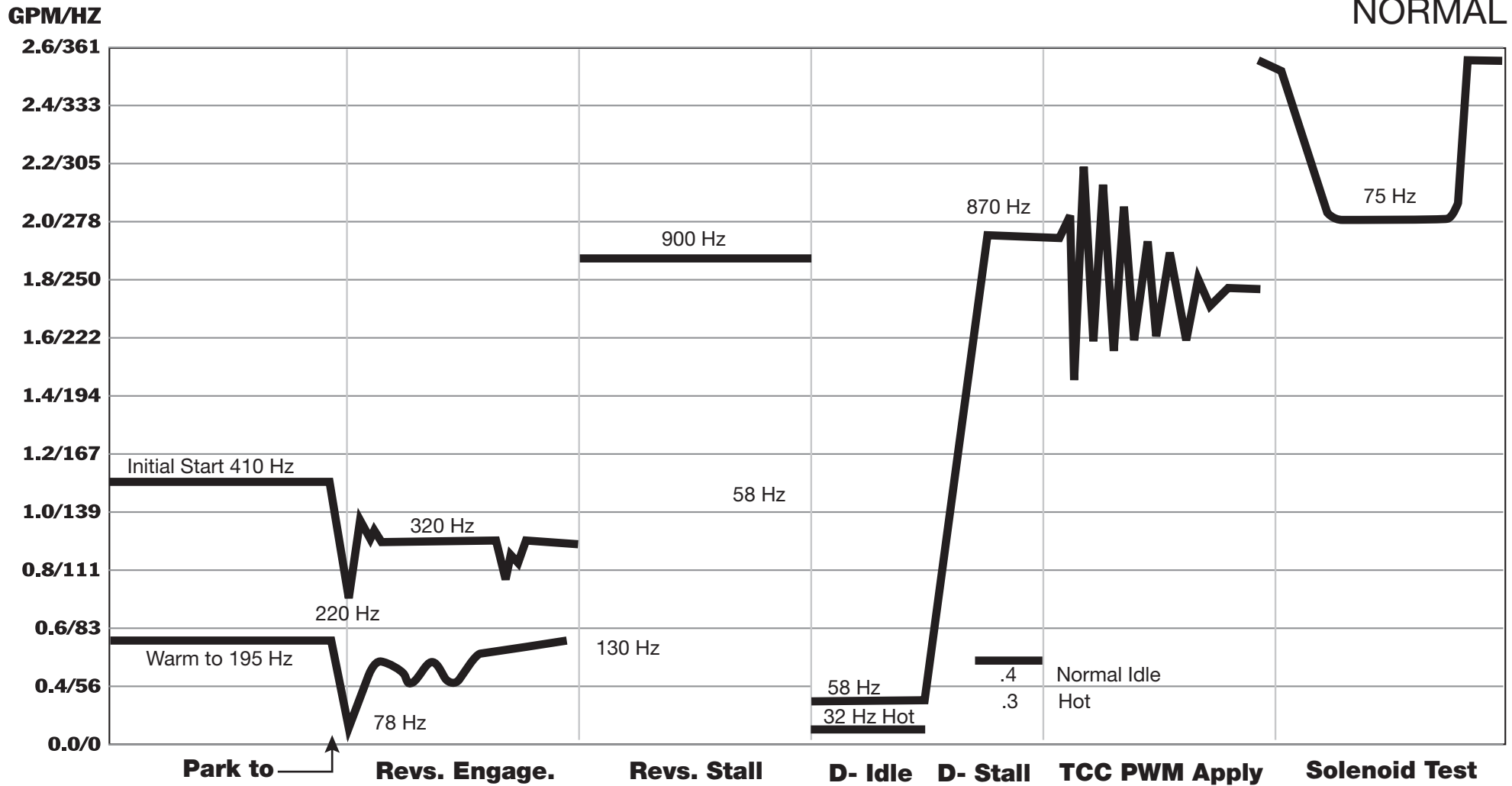


Allison® 1000 Series



Condition: Normal operation

F-Trim Solenoid Test: In the right column of this illustration. This activates the solenoid and verifies the valve control. Resetting tap cells. Data list 3, then adapt cell slow or fast. Reset all to fast.

Notes: H.D Auxiliary cooler; TCC apply after 52 mph; to 97%; no release on Coast until after 45 mph. Eight frames 57-97% full apply @ 222 Nm torque. Over 5.5 GPM Sonnaflow goes to E.E. use scope with FM-03 adapter.